

# MAHARASHTRA POLLUTION CONTROL BOARD

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RED/L.S.I (R53)  
No:- Format1.0/CAC/UAN No.MPCB-  
CONSENT-0000237231/CO/2506000095

Date: 02/06/2025

To,  
M/s. Lloyds Metals & Energy Ltd.,  
Plot no. A1 of MIDC, Chamorshi (Konsari) Industrial  
Area, Konsari,  
Tal. Chamorshi, Dist. Gadchiroli.



**Sub: Grant of consent to 1st operate (Part) under RED Category**

- Ref:**
1. Consent to Establish granted by the Board vide NO. Format1.0/CC/UAN No.0000129554/CE/2207000292 dtd.06.07.2022
  2. Existing Environment Clearance obtained vide dated 29.08.2022, 3.11.2023 and Amendment in Environmental Clearance vide dtd. 8.03.2025
  3. Board's granted consent to establish vide No. Format1.0/CAC/UAN No.0000173218/CE/2309001315 dtd. 18/09/2023
  4. Board's granted renewal of part consent to operate vide No. Format1.0/CC/UAN No.MPCB-CONSENT- 0000213073/CR/2408002537 dtd. 29/08/2024
  5. Minutes of 1st Consent Appraisal Committee meeting held on 16.04.2025
  6. Minutes of the Personal Hearing extended on 22.05.2025

Your application No.MPCB-CONSENT-0000237231 Dated 18.02.2025

For: Grant of Consent to Operate (Part) under Section 26 of the Water (Prevention & Control of Pollution) Act, 1974 & under Section 21 of the Air (Prevention & Control of Pollution) Act, 1981 and Authorization under Rule 6 and Rule 18(7) of the Hazardous & Other Wastes (Management & Transboundary Movement) Rules 2016 is considered and the consent is hereby granted subject to the following terms and conditions and as detailed in the schedule I, II, III & IV annexed to this order:

1. **The consent to operate is granted for a period up to 31/05/2026**
2. **The capital investment of the project is Rs.1783 Crs. (As per undertaking submitted by pp Existing CI is of Rs. 150.0 Crs + CI for Pellet plant is Rs. 1783 Crs = 1933.0 Crs)**
3. **Consent is valid for the manufacture of:**

Sr No	Product	Maximum Quantity	UOM
Products			
1	Iron Ore Pellet (Pellet Plant)	4	MTPA
2	Thickening and Filtration Plant	10	MTPA

4. **Conditions under Water (P&CP), 1974 Act for discharge of effluent:**

<i>Sr No</i>	<i>Description</i>	<i>Permitted (in CMD)</i>	<i>Standards to</i>	<i>Disposal Path</i>
1.	Trade effluent	12168	As per Schedule-I	8256 CMD Treated effluent shall be reused back in the process for plant operations and domestic purpose and remaining 3912 CMD treated effluent shall be discharged into Wainganga River by Following CPCB guidelines as per Schedule-VI.
2.	Domestic effluent	200	As per Schedule-I	On land for gardening

5. **Conditions under Air (P& CP) Act, 1981 for air emissions:**

<i>Sr No.</i>	<i>Stack No.</i>	<i>Description of stack / source</i>	<i>Number of Stack</i>	<i>Standards to be achieved</i>
1	S1	Pellet Plant	1	As per Schedule -II
2	S2 & S3	DG Sets 1010 KVA and 1500 KVA	1	As per Schedule -II

6. **Non-Hazardous Wastes:**

<i>Sr No</i>	<i>Type of Waste</i>	<i>Quantity</i>	<i>UoM</i>	<i>Treatment</i>	<i>Disposal</i>
1	ESP and Bag filter dust	180000	MT/A	Reuse	Used as raw material for pellet manufacturing
2	Cinder Ash from PGP	208910	MT/A	Sale	Sale to authorized party
3	Tar	18463	MT/A	Reuse/Sale	Used in Pellet Plant/ Sold to authorized vendors

7. **Conditions under Hazardous & Other Wastes (M & T M) Rules 2016 for Collection, Segregation, Storage, Transportation, Treatment and Disposal of hazardous waste:**

<i>Sr No</i>	<i>Category No./ Type</i>	<i>Quantity</i>	<i>UoM</i>	<i>Treatment</i>	<i>Disposal</i>
1	5.1 Used or spent oil	15	KL/A	Reprocessing	Sale to authorised party

8. The Board reserves the right to review, amend, suspend, revoke this consent and the same shall be binding on the industry.
9. This consent should not be construed as exemption from obtaining necessary NOC/ permission from any other Government authorities.
10. PP shall explore the other possibility to reuse the treated water instead of discharge into river.
11. PP shall install and operate the Online water quality monitoring system (OECMS) at outlet of pipeline at discharge point in river before commencement of the activity.

12. PP shall provide adequate air pollution control system to control air pollution.
13. PP shall carry out sampling of water quality at discharge point, river water quality before discharge point, at discharge point and after discharge point fortnightly and analysis report shall be submitted to the concern Sub Regional and Regional Office.
14. PP shall ensure that there is no surface runoff nearby pipeline and treatment plant which further leads towards river.
15. The iron ore slurry should be transported through the closed pipeline which should be absolutely leak proof. At no stage of transport, there should be leakage or spillage.
16. Proper design and operational aspects of the system should be provided to ensure that soil and ground water are not affected during the transport of iron ore slurry.
17. The pipeline should be kept in good conditions all the time with adequate maintenance.
18. The smooth & safe operation of the system shall be ensured by incorporating an automatic Supervisory Control system. Any leakage in the pipeline shall be immediately detected by the system & pumping shall be immediately cut off.
19. The project authority should prepare On-site & Off-site emergency preparedness plan based on detailed risk analysis and shall submit to the concern Sub Regional and Regional Office.
20. Regional Officer and Sub Regional shall verify the plant preparedness including pipeline, Treatment system, discharge point and online water quality monitoring system (OECMS) before to start the activity.
21. PP shall scrupulously comply with EC conditions issued vide dtd 29.08.2022, 3.11.2023 and Amendment in Environmental Clearance vide dtd. 8.03.2025
22. PP shall submit the BG of RS. 25.0 Lakh towards compliance of O & M of Pollution Control System and compliance of consent and Environmental Clearance.
23. This Consent to 1st operate (Part) is allowed for only 6 months period in line of Minutes of personal hearing extended on 22.05.2025 with certain conditions,
24. PP shall explore the other possibility to reuse the treated water instead of discharge into river within 6 months period. PP shall submit compliance report and further decision will be taken accordingly. This consent is not amalgamated with existing operational plant of DRI activity due to limited period for operation.
25. The applicant shall make an application for renewal of consent 60 days prior to date of expiry of the consent.

This consent is issued on the basis of information/documents submitted by the Applicant/Project Proponent, if it has been observed that the information submitted by the Applicant/Project Proponent is false, misleading or fraudulent, the Board reserves its right to revoke the consent & further legal action will be initiated against the Applicant/Project Proponent.

**Received Consent fee of -**

<b>Sr.No</b>	<b>Amount(Rs.)</b>	<b>Transaction/DR.No.</b>	<b>Date</b>	<b>Transaction Type</b>
1	17830000.00	MPCB-DR-32237	20/02/2025	RTGS

**From the above paid fees of Rs. 1,78,30,000/-, applicable fees for 1 term i.e. Rs. 35,66,000/- is consumed for this application and balance fees of Rs. 1,42,64,000/- will be balance towards the Board and same shall be considered at the time of next renewal.**

**Copy to:**

1. Regional Officer, MPCB, Chandrapur and Sub-Regional Officer, MPCB, Chandrapur  
- They are directed to ensure the compliance of the consent conditions.
2. Chief Accounts Officer, MPCB, Sion, Mumbai
3. CAC Desk - for record & updation purposes.  
Regional Officer, MPCB, Chandrapur and Sub-Regional Officer, MPCB, Chandrapur-
4. They are directed to verify the plant preparedness including pipeline, Treatment system, discharge point and online water quality monitoring system (OECMS) before to start the activity and report accordingly.



## SCHEDULE-I

### Terms & conditions for compliance of Water Pollution Control:

- 1) A] As per your application, you have provided Effluent Treatment Plant (ETP) consists of HRSCC along with coagulation, flocculation, sedimentation, Sludge pit, Filter press, Clarifier water storage tank , Aeration, MGF, Disinfection, Filtered water Tank, Balance treated water of capacity 14400 CMD
- B] The Applicant shall operate the effluent treatment plant (ETP) to treat the trade effluent so as to achieve the following standards prescribed by the Board or under EP Act, 1986 and Rules made there under from time to time, whichever is stringent.

Sr. No.	Parameters	Limiting concentration not to exceed in mg/l, except for pH
(1)	pH	5.5 to 9.0
(2)	BOD (3 days 27°C)	30
(3)	COD	250
(4)	TSS	100
(5)	Oil & Grease	10
(6)	Total residual chlorin	1.0
(7)	Ammonical nitrogen (as N)	50
(8)	Total Kjeldahl Nitrogen (as NH <sub>3</sub> )	100
(9)	Free ammonia (as NH <sub>3</sub> )	5.0
(10)	Arsenic (as As)	0.2
(11)	Mercury (as Hg)	0.01
(12)	Lead (as Pb)	0.1
(13)	Cadmium (as Cd)	2.0
(14)	Copper (as Cu)	3.0
(15)	Zinc (As Zn.)	5.0
(16)	Nickel (as Ni)	3.0
(17)	Dissolved Phosphates (as P),	5.0
(18)	Sulphide (as S)	2.0
(19)	Iron (as Fe)	3.0
(20)	Nitrate Nitrogen	10.0

- C] Out of generated effluent quantity 12168 CMD, Treated effluent 8256 CMD shall be reused back in the process for plant operations and domestic purpose and remaining 3912 CMD treated effluent shall be discharged into Wainganga River by Following CPCB guidelines as per Schedule-VI.
- D] The Applicant shall provide Specific Water Pollution control system as per the conditions of EP Act, 1986 and rule made there under from time to time.

2) **A] As per your application, you have provided STP design capacity of 200 CMD for the treatment of 200 CMD sewage.**

**B] The Applicant shall operate the sewage treatment system to treat the sewage so as to achieve the following standards/ prescribed under EP Act, 1986 and Rules made there under from time to time, whichever is stringent.**

1	BOD (3 days 27°C )	Not to exceed	30
2	COD	Not to exceed	100
3	SS	Not to exceed	50

**C] 60% Treated sewage shall be recycled for secondary purposes & remaining on land for gardening purposes after confirming above standards. In no case, sewage shall find its way outside factory premises.**

3) **The Applicant shall comply with the provisions of the Water (Prevention & Control of Pollution) Act, 1974 and as amended, by installing water meters, and other provisions as contained in the said act:**

<b>Sr. No.</b>	<b>Purpose for water consumed</b>	<b>Water consumption quantity (CMD)</b>
1.	Industrial Cooling, spraying in mine pits or boiler feed	0.00
2.	Domestic purpose	257.00
3.	Processing whereby water gets polluted & pollutants are easily biodegradable	6600.00
4.	Processing whereby water gets polluted & pollutants are not easily biodegradable and are toxic	0.00
5.	Grandening	0

4) **Project proponent shall provide online continuous monitoring of effluent and flow meters in the channel /drain carrying effluent within the premises.**

5) **Prior permission shall be obtained from CGWA / irrigation department if ground Water/surface water is being used for industrial/Domestic purpose.**

6) **The Board reserves its right to review plans, specifications or other data relating to plant setup for the treatment of water works for the purification thereof & the system for disposal of sewage or trade effluent or in the connection with the grant of any consent conditions. The Applicant shall obtain prior consent of the board to take steps to establish the unit or establish any treatment or disposal system or and extension or addition thereto.**

7) **The Applicant shall provide specific water pollution control system as per the condition of EP Act,1986, and rules made there under from time to time/ Environmental Clearance/ CREP guidelines.**

## **SCHEDULE-II**

### **Terms & conditions for compliance of Air Pollution Control:**

- 1) As per your application, you have provided the Air pollution control (APC) system and erected following stack(s) and observe the following fuel pattern-

<b>Stack No.</b>	<b>Stack Attached To</b>	<b>APC System</b>	<b>Height in Mtrs.</b>	<b>Type of Fuel</b>	<b>Quantity &amp; UoM</b>	<b>S%</b>	<b>SO<sub>2</sub></b>
S1	Stack attached to ESP	ESP (Hood Exhaust & Wind Box)	110	LSHS & Coal	37758 Kg/Hr	0.50	9061.92
S2	Stack attached to DG Set 1010 KVA	Acoustic Enclosures & Stack	30	Diesel	100 Kg/Hr	1.00	48.00
S3	Stack attached to DG Set 1500 KVA	Acoustic Enclosures & Stack	30	Diesel	100 Kg/Hr	1.00	48.00

- 2) The Applicant shall provide Specific Air Pollution control equipments as per the conditions of EP Act, 1986 and rule made there under from time to time/ Environmental Clearance / CREP guidelines.

<b>B. Sintering and Pelletizing Plants - Main and secondary stacks emission</b>	
Particulate Matter (PM)	50 mg/Nm <sup>3</sup>
SO <sub>2</sub>	500 mg/Nm <sup>3</sup>
NOx	500 mg/Nm <sup>3</sup>

- 3) The internal roads shall be cement concrete and shall be maintained with adequate green belt.
- 4) The industry shall not cause any nuisance in surrounding area.
- 5) Industry shall install 24\*7 online continuous emission monitoring system at process stack to monitor stack emissions as per CPCB guidelines and it's connectivity to CPCB & MPCB Servers. PP shall Calibrate these system from time to time according to equipment supplier specification through labs recognized under Environment (Protection) Act, 1986 or NABL accredited laboratories.

- 6) A) Control Equipment

The industry shall install a comprehensive control system consisting of control equipments as is warranted with reference to generation of emission and operate and maintain the same continuously so as to achieve the level of pollutants to the following standards.

- B) Raw Material handling and Preparation

- a. Enclosure should be provided for belt conveyors and transfer points of belt conveyors.

The above enclosures shall be rigid (and not of flexible/cloth type enclosures) and to be fitted with self-closing doors and close fitting entrances and exists. Where conveyors pass through the enclosures, flexible covers should be installed at entries and exit of the conveyors to the enclosures, minimizing the gaps around the conveyors. In wet system, provide water sprays/ sprinklers at following strategic location for dust suppression raw material transfer.

- Belt conveyors discharge / transfer point
- Crusher / screen discharge locations.



### SCHEDULE-III

#### Details of Bank Guarantees:

Sr. No	Consent (C2E/C2O/C2R)	Amt of BG Imposed	Submission Period	Purpose of BG	Compliance Period	Validity Date
1	Consent to 1st operate (Part)	Rs. 25.0 Lakh	15 days	Towards Compliance of Consent Conditions	continuous	30.09.2026

If the above Bank Guarantee is not submitted within stipulated period, then 12% interest will be levied as a penalty as per circular dtd 29/02/2024 No. BO/MPCB/AS(T)/Circular/B-240229FTS0122

#### BG Forfeiture History

Srno.	Consent (C2E/C2O/C2R)	Amount of BG imposed	Submission Period	Purpose of BG	Amount of BG Forfeiture	Reason of BG Forfeiture
NA						

#### BG Return details

Srno.	Consent (C2E/C2O/C2R)	BG imposed	Purpose of BG	Amount of BG Returned
NA				



**SCHEDULE-IV**  
**General Conditions:**

1. The Energy source for lighting purpose shall preferably be LED based
2. The PP shall harvest rainwater from roof tops of the buildings and storm water drains to recharge the ground water and utilize the same for different industrial applications within the plant
3. Conditions for D.G. Set
  - a) Noise from the D.G. Set should be controlled by providing an acoustic enclosure or by treating the room acoustically.
  - b) Industry should provide acoustic enclosure for control of noise. The acoustic enclosure/ acoustic treatment of the room should be designed for minimum 25 dB (A) insertion loss or for meeting the ambient noise standards, whichever is on higher side. A suitable exhaust muffler with insertion loss of 25 dB (A) shall also be provided. The measurement of insertion loss will be done at different points at 0.5 meters from acoustic enclosure/room and then average.
  - c) Industry should make efforts to bring down noise level due to DG set, outside industrial premises, within ambient noise requirements by proper siting and control measures.
  - d) Installation of DG Set must be strictly in compliance with recommendations of DG Set manufacturer.
  - e) A proper routine and preventive maintenance procedure for DG set should be set and followed in consultation with the DG manufacturer which would help to prevent noise levels of DG set from deteriorating with use.
  - f) D.G. Set shall be operated only in case of power failure.
  - g) The applicant should not cause any nuisance in the surrounding area due to operation of D.G. Set.
  - h) The applicant shall comply with the notification of MoEFCC, India on Environment (Protection) second Amendment Rules vide GSR 371(E) dated 17.05.2002 and its amendments regarding noise limit for generator sets run with diesel.
4. The applicant shall maintain good housekeeping.
5. The non-hazardous solid waste arising in the factory premises, sweepings, etc. be disposed of scientifically so as not to cause any nuisance / pollution. The applicant shall take necessary permissions from civic authorities for disposal of solid waste.
6. The applicant shall not change or alter the quantity, quality, the rate of discharge, temperature or the mode of the effluent/emissions or hazardous wastes or control equipments provided for without previous written permission of the Board. The industry will not carry out any activity, for which this consent has not been granted/without prior consent of the Board.
7. The Board reserves the right to review, amend, suspend, revoke this consent and the same shall be binding upon you.
8. The industry shall submit quarterly statement in respect of industries obligation towards consent and pollution control compliance's duly supported with documentary evidences (format can be downloaded from MPCB official site).
9. The industry shall submit official e-mail address and any change will be duly informed to the MPCB.
10. The industry shall achieve the National Ambient Air Quality standards prescribed vide Government of India, Notification No. B-29016/20/90/PCI-L dated. 18.11.2009 as amended.
11. This consent should not be construed as exemption from obtaining necessary NOC/ permission from any other Government authorities.

12. The industry shall ensure replacement of pollution control system or its parts after expiry of its expected life as defined by manufacturer so as to ensure the compliance of standards and safety of the operation thereof.
13. You shall operate OCEMS installed for source emission round 'O' clock and transmit data online to CPCB and MPCB server. You shall also monitor effluent quality, stack emissions and ambient air quality monthly/quarterly. You shall conduct Dioxin Furan monitoring by third party NABL Accredited agency once in year and submit report to Sub Regional Officer.
14. You shall ensure collection, and segregation of BMW regularly to treat and dispose Off within 48 hrs from generation.
15. Whenever due to any accident or other unforeseen act or even, such emissions occur or is apprehended to occur in excess of standards laid down, such information shall be forthwith Reported to Board, concerned Police Station, office of Directorate of Health Services, Department of Explosives, Inspectorate of Factories and Local Body. In case of failure of pollution control equipments, the production process connected to it shall be stopped.
16. The applicant shall provide an alternate electric power source sufficient to operate all pollution control facilities installed to maintain compliance with the terms and conditions of the consent. In the absence, the applicant shall stop, reduce or otherwise, control production to abide by terms and conditions of this consent.
17. The industry shall recycle/reprocess/reuse/recover Hazardous Waste as per the provision contain in the Hazardous and Other Wastes (M & TM) Rules 2016, which can be recycled /processed /reused /recovered and only waste which has to be incinerated shall go to incineration and waste which can be used for land filling and cannot be recycled/reprocessed etc. should go for that purpose, in order to reduce load on incineration and landfill site/environment.
18. An inspection book shall be opened and made available to the Board's officers during their visit to the applicant.
19. You shall not Rent, Lend, Sell, Transfer or Close Down the facility or otherwise transport the Bio Medical waste for any other purpose without obtaining prior written permission of the MPC Board.
20. Separate drainage system shall be provided for collection of trade and sewage effluents. Terminal manholes shall be provided at the end of the collection system with arrangement for measuring the flow. No effluent shall be admitted in the pipes/sewers downstream of the terminal manholes. No effluent shall find its way other than in designed and provided collection system.
21. Neither storm water nor discharge from other premises shall be allowed to mix with the effluents from the factory.
22. The industry should not cause any nuisance in surrounding area.
23. The industry shall take adequate measures for control of noise levels from its own sources within the premises so as to maintain ambient air quality standard in respect of noise to less than 75 dB (A) during day time and 70 dB (A) during night time. Day time is reckoned in between 6 a.m. and 10 p.m. and night time is reckoned between 10 p.m. and 6 a.m.
24. You shall ensure that fugitive emissions from the activity are controlled so as to maintain clean and safe environment in and around the facility premises.

25. The applicant shall provide ports in the chimney/(s) and facilities such as ladder, platform etc. for monitoring the air emissions and the same shall be open for inspection to/and for use of the Board's Staff. The chimney(s) vents attached to various sources of emission shall be designated by numbers such as S-1, S-2, etc. and these shall be painted/ displayed to facilitate identification.
26. The Board reserves its rights to review plans, specifications or other data relating to plant setup for the treatment of waterworks for the purification thereof & the system for the disposal of sewage or trade effluent or in connection with the grant of any consent conditions. The Applicant shall obtain prior consent of the Board to take steps to establish the unit or establish any treatment and disposal system or an extension or addition thereto
27. The applicant shall install a separate meter showing the consumption of energy for operation of domestic and industrial effluent treatment plants and air pollution control system. A register showing consumption of chemicals used for treatment shall be maintained.
28. The applicant shall bring minimum 33% of the available open land under green coverage/ plantation. The applicant shall submit a yearly statement by 30th September every year on available open plot area, number of trees surviving as on 31st March of the year and number of trees planted by September end.
29. The Board reserves its rights to review plans, specifications or other data relating to plant setup for the treatment of waterworks for the purification thereof & the system for the disposal of sewage or trade effluent or in connection with the grant of any consent conditions.
30. The firm shall submit to this office, the 30th day of September every year, the Environment Statement Report for the financial year ending 31st March in the prescribed FORM-V as per the provisions of Rule 14 of the Environment (Protection) (second Amendment) Rules, 1992.
31. You should monitor effluent quality, stack emissions and ambient air quality monthly/quarterly. You shall conduct Dioxin Furan monitoring by third party NABL Accredited agency once in every year and submit report to Sub Regional Officer.
32. The Board reserves its rights to vary all or any of the condition in the consent, if due to any technological improvement or otherwise such variation (including the change of any control equipment, other in whole or in part is necessary).
33. The applicant shall provide facility for collection of environmental samples and samples of trade and sewage effluents, air emissions and hazardous waste to the Board staff at the terminal or designated points and shall pay to the Board for the services rendered in this behalf.
34. You shall obtain necessary prior permission for providing additional control equipment with necessary specifications and operation thereof or alteration or shall ensure replacement of pollution control system or its parts after expiry of its expected life as defined by manufacturer so as to ensure the compliance of standards and safety of the operation thereof.
35. You shall strictly comply with the Water (P&CP) Act, 1974, Air (P&CP) Act, 1981 and Environmental Protection Act, 1986 and industry specific standard under EP Rules 1986 which are available on MPCB website ([www.mpcb.gov.in](http://www.mpcb.gov.in)).
36. You shall create the Environmental Cell by appointing an Environmental Engineer and Chemist for looking after day-to-day activities related to compliance of CCA.

37. You should comply with the Hazardous and Other Wastes (M & TM) Rules, 2016 , Bio Medical Waste Management Rules,2016 and submit the Annual Returns as per Rule 6(5) & 20(2) of Hazardous and Other Wastes (M & TM) Rules, 2016 for the preceding year in Form-IV by 30th June of every year
38. You should comply with the Hazardous and Other Wastes (M & TM) Rules, 2016 , Bio Medical Waste Management Rules,2016 and submit the Annual Returns as per Rule 6(5) & 20(2) of Hazardous and Other Wastes (M & TM) Rules, 2016 for the preceding year in Form-IV by 30th June of every year

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This certificate is digitally & electronically signed.

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