



LMEL: EC-Half-Yearly/Compl/2024/259

Date: 19.02.2025

Τо,

Addl. Principal Chief Conservator of Forests (C) Ministry of Env. Forest and Climate Change Regional Office (WCZ), Ground Floor East Wing, New Secretariat Building, Civil Lines,Nagpur-440001

Through: - Email: - <u>apccfcentral-ngp-mef@gov.in</u> & personal courier.

Ref: DRI-EC No.ENV (NOC)2005/747/CR.97/D.1 Dtd.28 Dec 2005, CW-J - 11015/272 2007-IA.II (M) & CPP-J-13012/123/07-1A-II Dtd.12.10.09

Sub: Submission of Half Yearly Compliance of EC of Sponge Iron Plant, Coal Washery, Power Plant, for the Period 1st June 2024 – 31st December 2024. Dear Sir,

With reference to the Subject & reference mentioned above, we are herewith submitting the Six Monthly Environment Clearance (EC) Compliance Report of Existing **Sponge Iron DRI Plant, Coal Washery, Power Plant, for the Period 1st June 2024 –31st December 2024.**

Soft Copy of Signed Covering letter along with said EC Compliance Report are being submitted as a single document in PDF to your good office by Email **apccfcentral-ngp-mef@gov.in.** and hard copy through personal courier.

We request your good offices to kindly acknowledge receipt of the same.

Yours Truly, (For lloyds metals and energy LTD)

(Authorized Signatory) Encl: As Above.



Registered Office : Plot No. Al & A2, MIDC Industrial Area, Ghugus 442 505, District Chandrapur (MS)

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Lloyds Metals and Energy Limited CIN: L40300MH1977PLC019594 www.lloyds.in

C)

COMPLIANCE OF EC No.ENV (NOC)2005/747/CR.97/D.1 Dtd.28.12.2005

Period 1st June 2024 - 31st December 2024.

Sr.no	Specific Directives	Compliance
1	Take adequate safety precaution enhancing the raw material, plant and machinery & the product of the processes so as to avoid any damage/less of lie of property or environment.We have demarcated the areas for avoiding this type of damages and displayed the transport safety board at all the Areas.	We have demarcated the areas for avoiding this type of damage and displayed the transport safety board at all the Areas.
2	Provide personnel protective equipment imparts training and medical facilities to the worker handling the hazardous/dangerous raw material, finished product or processes.Provided PPEs to all the Employees and training has been conducted.	Provided PPE's to all the Employees and training has been conducted.
3	Prepare the onsite Disaster management plan and should submit to the DISH the copies of which shall also be submitted to the district collector, local authority, Maharashtra pollution control board MPCB and the environment department, government of Maharashtra. The project authority shall submit the information to the DISH for the preparation of the offsite disaster management plan .The project authority should carry out a periodical rehearsal of the onsite disaster management plan. Prepared Onsite Emergency Plan / Disaster Management plan & amp; submitted updates to Govt authorities on and as per the emergency preparedness plan on site emergency mock drills conducted on a half yearly basis.	Prepared Onsite Emergency Plan / Disaster Management plan & submitted updates to Govt authorities on and as per the emergency preparedness plan on site emergency mock drills conducted on a half yearly basis. Enclosed as Annex A
4	All statutory requirement for safe transportation of raw material / finished product in case of trucks / tankers carrying hazardous raw material shall be washed and cleaned up within the plant premises, so as to ensure no pollution in the vicinity. We have followed the practice on safe handling and transportation of hazardous raw material and sprinkling of water / cleaning on a regular basis.	We have followed the practice on safe handling and transportation of hazardous raw material and sprinkling of water / cleaning on a regular basis.
5	Used cleaner technology for the manufacturing process and the clean fuel for the operation so as to reduce process waste liquid effluent and gaseous emission.Cleaned by the engaging the external contractors' vehicles and no any effluents is generated from the process.	Cleaned by the engaging the external contractors' vehicles and no any effluents is generated from the process.
6	Treat the liquid effluent so as to conform to the standard prescribed by MPCB .The disposal of the treated effluent shall be in accordance with the condition imposed by the MPCB/GOM .The continuous monitoring	NA

	facility for the effluent should be provided by the project authority. If the effluent quality exceeds the standard at any time the corresponding unit of the plant which is contributing the excessive pollutant load shall be stopped from the operation till the quality of pollutant discharged from those units are brought down to the required level. Under no circumstances, the quality of the effluent shall exceed the limit mentioned in the consent letter. The project authority should draw water consumption plans and the time bound sincere efforts for the reduction of water consumption should be made.No Effluent in our industry and used 100% for Process. Treated Water is used for gardening.	
7	In case the treated effluent is proposed to the utilized for land irrigation/guarding on the land owned by the project authority, the sufficient area should be earmarked for the same purpose in consultation with the agriculture department. Under no circumstances, such an effluent should be allowed to flow outside the premises of the project. During monsoon during heavy rainfall period, the treated effluent cannot be absorbed in the project land and there is likelihood of the effluent going to the nearby areas. The respective unit should be put out of operation immediately. For the purpose of effluent disposal, the mechanical system (sprinkler etc) shall make adequate arrangements for the storage of excessive effluent (impervious storage tank etc.) in consultation with MPCB.	NA
8	Regularly and periodically undertake soil testing of the land which is being used for the disposal of the effluent and shall also undertake periodical and regular testing of water sources in the vicinity of the project.	No Effluent in our industry and used 100% for Process. We have installed STP of 10m3 capacity at the plant and treated the water. Treated water is used for gardening and sprinkling on the road.
9	The air emissions as per the standard prescribed by the MPCB. No change in the design of stack and fuel mix be done within the permission of MPCB. A minimum number of air quality monitoring regularly should be set up in consultation with MPCB in the plant and nearby areas. The air quantity should be mentioned on a regular basis. All the stack of the plant should be provided with the continuous stack monitoring equipment and the stack emission levels shall be recorded and submitted to the MPCB as per their objectives.	both are connected to the MPCB / CPCB Server. Also 04 Nos of OCEMS is installed to the ESP Stacks and connected to MPCB / CPCB Servers.

10	The process emission shall meet the standard prescribed by MPCB. At no. time the emission should be beyond the standard. The respective unit which exceeds the standard should be put out of order immediately and should not be restarted until the control systems are rectified.	Industry has followed strictly MPCB prescribed norms. As per the MPCB Joint Vigilance Sample results and monthly monitoring report results is in limit.
11	The solid waste shall be treated and disposed off an prescribed in the authorization certificate granted by MPCB in accordance with the hazardous waste (handling and management) Rules, 1989 (Wherever applicable)	As per the guidelines by the consent we have disposed off all the solid waste in proper manner (sold to Party) and Hazardous waste is generated 3.65 KL/A as per the consent conditions it is reused in kiln for firing and return submitted every year. Enclosed the Latest submitted Hazardous Waste return (Form IV) dtd.26/06/2024 as Annex-C
12	Take precautions so as to reduce other type environmental problems like noise,odour,thermal/heat and radioactivity etc.(if Applicable)	Industry has conducted the monthly monitoring by the NAABL / MoEF approved laboratory and report submitted to the State Pollution Control Board. Enclosed the Latest Monitoring Report for the Month of December 2024 as Annex-D
13	Set up an environment management cell with a suitable qualified staff to carry out various functions of the environment management. The environment management plan should be prepared by the project authority and also submitted to MPCB.	Industry has set up the Environment Management Cell.
14	In cases of any disaster / accident / mishap due to handling raw material, process, plant and machinery or finished product, shall be personally, jointly and severally be responsible for the event.	Prepared Onsite Emergency Plan / Disaster Management plan & submitted updates to Govt authorities on and as per the emergency preparedness plan on site emergency mock drills conducted on a half yearly basis.
15	The plantation programme should be undertaken at the rate of not less than 2500 trees per hectare on the factory land, in consultation with the forest department of the state government and MPCB.	Noted
16	Must strictly adhere to the stipulation made by MPCB/government of Maharashtra (Env.Dept) / government of India before commencement of production/activity.	Strictly followed.
17	The company should use treated effluent for a forestation and created a green belt around the factory premises with necessary fencing around it.	We have developed 33-40% Green belt around the Plant and necessary fencing is provided for outside protections. Till we have planted the approx. 234650 Nos. plant in 100 acres of open land.
18	The company should store molasses in steel tank and not in kaccha pit (SSK)	Not Applicable

MOCK DRILL CONDUCTED ON 14.10.2024

Mock Drill Report

Mock Drill Report-Electrical Shock

Date: 14.10.2024 Time: 03:45 pm Location: MPP Fabrication Yard opposite Fly Ash Silo

Participating Personnel:

Mr. Satish Khuspure, Male, 26 Years, Helper Mr. Manoj Sawarkar, Male, 34 Years, Electrician

Objective: To increase awareness and response of personnel in handling electrocution/electrical shock emergencies.

Drill Scenario: An employee suffered an electrical shock while working at the site due to damaged live power cable insulation.

Mock Drill Summary:

1. At 03:45 pm, the victim came into contact with a damaged live power cable insulation, resulting in electrical shock and unconsciousness at the workplace. 2. Co-workers attempted CPR when the victim became unconscious. 3. The site team supervisor reported the incident to the LMEL package in-charge, who summoned the plant ambulance on 03.48 pm 4. The ambulance arrived at the accident site at 03.57 pm within a 12 minutes of duration. 5. The victim was shifted to the ambulance and transported to the On-Site Health Center (OHC) in 03:59:40 seconds within the duration of 2 minutes 40 seconds. 6. Dr. Adarsh Nagargoje provided immediate treatment, and the victim was declared fit on 04:03:44 pm within the duration of 4 minutes 4 seconds.

Drill Observations:

1. Medical team response time: 4 minutes 4 seconds. 2. First Aid: The team isolated the electrical power source, and co-workers provided CPR. 3. Communication: Effective communication maintained among team members and emergency services. 4. Total duration of mock drill 19 minutes 44 seconds.

Challenges and Difficulties:

1. Blocked roads due to transport vehicles and material , delayed ambulance arrival. 2. Ambulance staff failed to use a stretcher to shift the victim. 3. OHC staff required updates on emergency procedures.

Recommendations:

1. Ensure road accessibility and prevent vehicle parking on road. 2. Provide training on stretcher usage for ambulance staff. Mock Drill Report

- 3. Regular training for emergency response teams and must be available in every shift. 4. The trained and dedicated ambulance driver must be available in every shift and must be familiar to each and every site location and access. 5. EPR-Emergency preparedness and response team roles and responsibility must be defined for
- adequate communication and immediate action.
- 6. Display of all emergency numbers at each site.
- 7. All workers train on emergency response every 6 months.

Conclusion: The mock drill highlighted areas for improvement, emphasizing the importance of regular training and preparedness.

Evidence photos of the Mock drill:

Photos of Mock Drill Summary



The victim was unconsciousness at workplace due to the electrical shock Co-workers attempted CPR when the victim became unconscious

Mock Drill Report



The victim shifted in the ambulance by help of co-workers.

The victim shifted in our Plant OHC

Photos of Mock Drill Summary



immediate treatment, and the victim After completed mock drill discussion of observations, and recommendations. was declared fit.

Annex-A

Annex-B.

STACK	Apr	May	June	July	Aug	Sep	Oct	Nov	Dec
500 TPD	31	SD	35	39	33	38	46	SD	42
100TPD 1 & 2	26	23	34	38	33	29	41	37	35
100TPD 3 & 4	SD	25	31	36	33	36	39	36	39
ESP-Boiler	37	33	30	26	31	42	38	35	33
De-6	19	-	23	29	27	20	35	-	39
De-7	17	-	18	27	20	19	38	-	42
De-8 Product	20	17	21	27	24	19	23	24	27
De-11	17	20	25	29	19	18	18	29	22
De-12	25	22	20	24	21	18	14	22	24
De-13	26	29	26	21	26	21	27	32	30
De-14	27	24	28	23	21	20	21	22	26

STACK EMISSION MONITORING RESULTS

HAZARDOUS WASTE (FORM IV)

_				
MAHARASHTRA Maharash	tra Pollution Contro	ol Board		
	· · ·			
महारा	ष्ट्र प्रदूषण नियंत्रण मंह	500		
Form 4 See rules 6(5),13(8),16(6) and 20(2) of	Hazardous and other wastes 2	016		
FORM FOR FILING ANNUAL RET	URNS			
[To be submitted to state pollution control march]	board/pollution control committee	by 30th June of every y	ear for the precee	ding period April to
Unique Application Number: MPCB-HW_ANNUAL_RETURN-0000047466	Submitted On: 26-06-2024		Indus Gener	try Type : ator
Submitted for Year: 2024				
1. Name of the generator/operator of LLOYDS METALS & ENERGY LTD	facility Address of the unit/fac Plot No.A-01 & A-02, MID			
1b. Authorization Number	Date of issue			of validity of
MPCBCONSENT- 0000183257/CO/2312002	255 Dec 23, 2023		Conse Dec 33	
2. Name of the authorised person Sanjay Kumar - Unit Head	Full address of author Plot No.A-01 & A-02, MID			
	Fax 07172-285003	Email vipinraikwar@lloyo	le in	
		vipiniraikwar@iioyo	15.111	
3.Production during the year (product wise			-	
Product Type * Iron & Steel	Product Name Sponge Iron (DR			I Quantity UOM
Power Generating plants (excluding D.G Se		n (WHRB) 25.0000	24.90	
PART A: To be filled by hazardo	ous waste generators			
1. Total Quantity of waste generated	category wise			
Type of hazardous waste 5.1 Used or spent oil	Wate Name Used Spent Oil	Consented Quantity 3.650	Quantity 1.135	UOM KL/Anum
2. Quantity dispatched category wise.				
Type of Waste	Quantity of waste 0	UOM KL/Anum	Dispatched to	Facility Name
3. Quantity Utilised in-house, If any				
Type of Waste	Name of Waste NA	Quantity of Waste 0	UOM KL/Anum	
4. Quantity in storage at the end of the year	ar			
Type of Waste	Name of Waste	Quantity of Waste	иом	
	NA	0	KL/Anum	
5. Quantity disposed in landfills as such an				
Type	Quantity	UOM		
Direct landfilling	NA	KL/Anum		
Landfill after treatment	NA	KL/Anum		

HAZARDOUS WASTE MANAGEMENT MEMBERSHIP CERTIFICATE



ISO 9001 : 2008 49121 / A / 0001 / UK / En ISO 14001 : 2004 49121 / B / 0001 / UK / En ISO 45001 : 2018 49121 / D / 0001 / UK / En

LATEST ENVIRONMENT MONITORING REPORT

Annex-D



			I	EST RE	PORT			
		Report No.:	ME-0	055241203N	1		1	Date: 07.12.2024
	Ě.	ULR No.:	-					
Name ar Address	nd of Customer	LLOYDS MI Plot No. A-1 Dist: Chand	/2, M.I.	D.C. Area, (PO No.: PO Date		007243 6.2024
Sample	ion / Type	Stack Emiss	ion Sa	ampling Don	e by	Laborato	bry	
	g Location	Kiln 500 TPI		ample uantity / Pac	king	SO ₂ :30 r	nLX1N	lo. PVC Bottle
Date of S	Sampling	02.12.2024		-	ot of Sample	03.12.20	24	
	g Procedure	As per meth						
Date of S Analysis		03.12.2024	Da	ate of Comp nalysis	letion of	06.12.20	24	
Stack D	etails	14						_
Stack Ide	entity			Kiln 500 T	PD			
Stack att	ached to			ESP Outle	et		-	
	of construction			RCC	14			
		ound level (Me	ter)	60				
	ameter (Meter	.)		3.6		_		
	ape at top	-	-	Round			_	
Type of f	uei sumption (t/d)			Coal 441	_			
	Monitoring (h)			10:50 to 1	1:20			
Sr. No.	Parameter	100000	Sec. 2	Unit	Result	#Limit	Method	Reference
	Discipline:	Chemical Tes oup: Atmosph itack Emissio	eric		nooun	FLIIM	mourou	Relation
1	Sulphur Diox			ť/d	2.25	6.24	IS 1125	5 (Part 2):1985
	1		E	ND OF RE	PORT			
	 LOQ: Limit #: Limit as p The result p This report 	v Quantification of Quantification per MPCB con isted refers on is not to be rep aint pertaining	on sent. ly to the produce	d except in	full, without th	ne written a	approval	of the laboratory.
	 Any compla f 1 		to the re					

Mahabal Enviro Engineers Pvt. Ltd. PLOT NOS. 13,14,17,18, GRAMPANCHAYAT BOKHARA, CHHINDWARA ROAD, KORADI, NAGPUR, MAHARASHTRA, INDIA Phone: 0712-2612162/2612212 email: nagpur@mahabal.com **TEST REPORT** Report No.: ME-0056241203 Date: 07.12.2024 ULR No .: TC748724000025041F LLOYDS METALS & ENERGY LTD. PO No .: 6800007243 Name and Address of Customer Plot No. A-1/2, M.I.D.C. Area, Ghugus, PO Date: 25.06.2024 Dist: Chandrapur - 442 505. Stack Emission Sampling Done by Sample Laboratory Description / Type 100 TPD Kiln Thimble: 1 X 1 No. Sampling Location Sample SO2:30 mL X 1 No. PVC Bottle 181 Quantity / Packing NOx:25 mL X 1 No. PVC Bottle CO: Bladder 1 L X 1 No 02.12.2024 Date of Receipt of Sample 03.12.2024 Date of Sampling Sampling Procedure As per method reference Date of Start of 03.12.2024 Date of Completion of 06.12.2024 Analysis Analysis Stack Details Stack Identity 100 TPD Kiln I & II ESP Outlet Stack attached to Material of construction M.S. Stack height above ground level (Meter) 55 Stack Diameter (Meter) 1.8 Stack shape at top Round Coal Type of fuel 171 Fuel Consumption (t/d) Time of Monitoring (h) 11:30 to 12:00 Sr. No. Parameter Unit Result #Limit Method Reference **Discipline: Chemical Testing;** Product Group: Atmospheric Pollution (Stack Emission) Flue gas Temperature °C 120 IS 11255 (Part 3):2008 1 . 2

Flue gas Velocity m/s 9.5 IS 11255 (Part 3):2008 . Flue Gas Flow Rate Nm³/h 63060 IS 11255 (Part 3):2008 . Particulate Matter (PM) mg/Nm³ 35 50 IS 11255 (Part 1):1985 Sulphur Dioxide (SO₂) 561 mg/Nm³ IS 11255 (Part 2):1985 . Oxides of Nitrogen (NOx) mg/Nm³ 289 . IS 11255 (Part 7): 2005 Carbon Monoxide 19 IS 5182 (Part 10): 1999 mg/Nm³ END OF REPORT Reviewed and



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		TEST RE	PORT			i i i i i i i i i i i i i i i i i i i			TEST R	EPORT		
	Report No.: ME	E-0057241203		-	Date: 07.12.2024			D				
		2748724000025	042F		Date. 07.12.2024	1 · · · · · · · · · · · · · · · · · · ·		Report No.: M ULR No.: -	E-0056241203	N		Date: 07.12.2024
C. STATIST					31. A 1974 A	No. No.	E TRANSPORT	1			-	
Name and Address of Customer	LLOYDS META Plot No. A-1/2, I Dist: Chandrap	M.I.D.C. Area, C		PO No.: PO Date		*4	Name and Address of Customer	LLOYDS META Plot No. A-1/2, Dist: Chandrag	M.I.D.C. Area,	LTD. Ghugus,	PO No.: PO Date	6800007243 e: 25.06.2024
Sample Description / Type	Stack Emission	Sampling Don	ie by	Laborate	pry		Sample Description / Type	Stack Emission	Sampling Dor	ne by	Laborat	ory
Sampling Location	100 TPD Kiln III & IV	Sample Quantity / Pac	king	SO2:30	: 1 X 1 No. mL X 1 No. PVC Bottle	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	Sampling Location	100 TPD Kiln I & II	Sample Quantity / Par	cking	SO2:30	mL X 1 No. PVC Bottle
					mL X 1 No. PVC Bottle dder 1 L X 1 No		Date of Sampling	02.12.2024	Date of Rece	pt of Sample	03.12.20	024
Date of Sampling	02.12.2024	Date of Receip	nt of Sample				Sampling Procedure	As per method i	reference			
Sampling Procedure	As per method re		pt of Gample	00.12.20			Date of Start of	03.12.2024	Date of Comp	letion of	06.12.20	024
Date of Start of	03.12.2024	Date of Compl	letion of	06.12.20	24		Analysis		Analysis			
Analysis		Analysis			-		Stack Details					
							Stack Identity		100 TPD	Kiln I & II		
Stack Details							Stack attached to		ESP Out	et		
Stack Identity		100 TPD I ESP Outle	Kiln III & IV				Material of construction	n	M.S.			
Stack attached to Material of construction		M.S.	et				Stack height above gro				. P	
Stack height above gr		55					Stack Diameter (Meter	r)	1.8	1		
Stack Diameter (Mete		1.8					Stack shape at top	A second second second	Round			
Stack shape at top	.,	Round		_			Type of fuel Fuel Consumption (t/d)		Coal 171			
Type of fuel		Coal				·	Time of Monitoring (h))	11:30 to 1	12:00		
Fuel Consumption (t/c	i)	173	11				Time of Monitoring (ii)		11.50 10	12.00		
Time of Monitoring (h)	6	12:10 to 1	2:40		and the second se		Sr. No. Parameter		Unit	Result	#Limit	Method Reference
Sr. No. Parameter	CHARGE STREET	Unit	Result	#Limit	Method Reference		Discipline:	Chemical Testing	1:			
	Chemical Testing						Product Gro Pollution (S	oup: Atmospheri tack Emission)	<u>c</u>	-		
Product Gr	oup: Atmospheric Stack Emission)	2					1 Sulphur Diox		t/d	0.85	2.52	IS 11255 (Part 2):1985
1 Flue gas Te		°C	129		IS 11255 (Part 3):2008		and B		END OF RE	PORT		
2 Flue gas Ve	locity	m/s	9.8		IS 11255 (Part 3):2008	State State	and the second second					
3 Flue Gas Fl		Nm ³ /h	63448	· ·	IS 11255 (Part 3):2008		Note: 1. BQL: Below	v Quantification Li of Quantification	mit			
4 Particulate	Matter (PM)	mg/Nm ³	39	50	IS 11255 (Part 1):1985		3. #: Limit as p	per MPCB conser				
5 Sulphur Dio	1 /	mg/Nm ³	577		IS 11255 (Part 2):1985		4. The result I	isted refers only to	the tested san	ple(s) and ap	plicable p	arameter(s).
6 Oxides of N	itrogen (NOx)	mg/Nm ³	264		IS 11255 (Part 7): 2005		 I his report Any completion 	aint pertaining to the	he report can be	addressed to	ne written	approval of the laboratory. Ireports@gmail.com
7 Carbon Mor		mg/Nm ³	16	-	IS 5182 (Part 10): 1999		o. ruty comple	and portaining to th	is isport call be		- manabal	epono@gman.com
		END OF RE	-									
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	authorised by					. 1 9		authorised by		WIELD		
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			1	EST RE	PORT				
思然间		Report No.:	MEO	057241203N		-	1. A.	Date: 07.12.2024	-
		ULR No.:	-	0572412031		_		Date: 07.12.2024	
Name an Address	d of Customer		/2, M.I	& ENERGY .D.C. Area, 0 – 442 505.		PO No.: PO Date		0007243 6.2024	
Sample Description	on / Type	Stack Emiss	ion S	ampling Don	e by	Laborato	ory		
Sampling	Location	100 TPD Kill & IV		ample Quantity / Pac	king	SO2:30 r	nLX1N	No. PVC Bottle	
Date of S	ampling	02.12.2024	C	ate of Receip	ot of Sample	03.12.20	24		
Sampling	Procedure	As per metho	od refe	rence					
Date of S Analysis	tart of	03.12.2024		ate of Comp nalysis	letion of	06.12.20	24		
Stack De	tails		_	1					٦
Stack Ide				100 TPD I	Kiln III & IV				1
Stack atta	ached to			ESP Outle	et				
Material of	of construction	ı		M.S.					1
Stack hei	ght above gro	ound level (Me	ter)	55		1911			
	ameter (Meter)		1.8					
	ape at top			Round					
Type of fi			_	Coal					
	sumption (t/d))	2	173		_			1.1
Time of N	fonitoring (h)			12:10 to 1	2:40		1.1.1.1.1.1		1
Sr. No.	Parameter	ALL COMPANY	19197	Unit	Result	#Limit	Method	Reference	
01.110.	Discipline: Product Gro	Chemical Tes oup: Atmosph tack Emission	eric	onic	Result	#Linit	Method		
1	Sulphur Diox	(SO2)		t/d	0.88	2.52	IS 1125	5 (Part 2):1985	1
	£		E	ND OF RE	PORT			A CARL	- A
2 3 4 5	LOQ: Limit #: Limit as The result I This report	v Quantification of Quantification per MPCB con isted refers on is not to be rep aint pertaining	on sent. ly to th produc	e tested sam ed except in	full, without t	he written a	approval	of the laboratory.	
Page 1 o QF/SALE Issue No Date 05.1 Amd 03 D	/04	Reviewed an authorised by Multiple Kishor Yeol Branch Manac	/ e	7		and the second s			

38 Mahabal Enviro Engineers Pvt. Ltd.

PLOT NOS. 13,14,17,18, GRAMPANCHAYAT BOKHARA, CHHINOWARA ROAD, KORADI, NAGPUR, MAHARASHTRA, INDIA Phone: 0712-2612162/2612212 email: nagpur@mahabal.com

TEST REPORT

			- ±		FURI							
		Report No .:	ME-02	19241204				Date: 10.12.2024				
回城北		ULR No.:	TC748	724000025	193F		8	1 de la companya de l				
Name a Address	nd of Customer	LLOYDS ME Plot No. A-1 Dist: Chand	/2, M.I.I	D.C. Area, C		PO No.: 6800007243 PO Date: 25.06.2024						
Sample Descript	ion / Type	Stack Emiss	on Sa	mpling Don	e by	Laborator	ry					
Samplin	g Location	Power Plant Boiler		mple antity / Pac	king		LX1N	o. PVC Bottle o. PVC Bottle				
Date of	Sampling	03.12.2024	Da	te of Receip	ot of Sample	24						
Samplin	g Procedure	As per metho	d refere	ence								
Date of Analysis		04.12.2024		te of Compl alysis	letion of	24	_					
Stack D												
Stack Id				Power Pla								
	tached to			ESP Outlet (AFBC Boiler 90TPH)								
	of construction	-		RCC								
		ound level (Met	er)	100								
	ameter (Meter)		4.9 Round								
Type of				Coal								
	nsumption (t/d)			471								
	Monitoring (h)			10:30 to 11:00								
				1								
Sr. No.	Parameter			Unit	Result	#Limit	Method	Reference				
	Product Gro	Chemical Test oup: Atmosph tack Emission	eric		1							
1	Flue gas Ter	nperature		°C	125		IS 1125	5 (Part 3):2008				
2	Flue gas Vel	ocity	- 30.	m/s	6.0			5 (Part 3):2008				
3	Flue Gas Flo	w Rate		Nm ³ /h	291112			5 (Part 3):2008				
4	Particulate M	latter (PM)		mg/Nm ³	33	50		5 (Part 1):1985				
5	Sulphur Diox	ide (SO ₂)		mg/Nm ³	343			5 (Part 2):1985				
•	0.11. (11)											

mg/Nm³ mg/Nm³ END OF REPORT

252

14



Oxides of Nitrogen (NOx)

Carbon Monoxide

6

7



IS 11255 (Part 7): 2005

IS 5182 (Part 10): 1999

Ph	one: 0712-2612			nagpur@ma	ahabal.com	1. 1		PI	hone: 0712-26:			nagpur@	mahabal.com
		TEST RE	PORT			14 N	×	_		TEST RE	PORT		
	Report No.: ME ULR No.: -	-0219241204N			Date: 10.12.202					IE-0058241203 C748724000025	5043F		Date: 07.12.20
Name and Address of Customer	LLOYDS METAL Plot No. A-1/2, M Dist: Chandrapu	I.I.D.C. Area, G			800007243 5.06.2024	111 144	Name an Address	nd of Customer	LLOYDS METAL Plot No. A-1/2, M Dist: Chandrapu	M.I.D.C. Area, G		PO No.: PO Date	6800007243 25.06.2024
Sample Description / Type	Stack Emission		e by	Laboratory		-	Sample Descript	ion / Type	Stack Emission	Sampling Dor	ne by	Laborato	ory
Sampling Location		Sample Quantity / Pack	king	SO2:30 mL X	1 No. PVC Bottle	-1 -1 K	Samplin	g Location	Dedusting -6	Sample Quantity / Pac	cking	Thimble:	1 X 1 No.
Date of Sampling	03.12.2024	Date of Receip	t of Sample	04.12.2024	1		Date of	Sampling	02.12.2024	Date of Recei	pt of Sample	03.12.20	024
Sampling Procedure	As per method re	ference					Samplin	g Procedure	As per method re	eference			
Date of Start of Analysis		Date of Compl Analysis	etion of	07.12.2024] . *	Date of Analysis		04.12.2024	Date of Comp Analysis	letion of	05.12.20	24
Stack Details			-			٦ - ١	Stack D	etails				_	
Stack Identity		Power Pla	int Boiler				Stack Id			Dedusting	a -6	12	100 C
Stack attached to		ESP Outle	et (AFBC B	oiler 90TPH)		1	Stack at	tached to		Lump Iron	o Ore Crushe	House	
Material of construction	n	RCC					Material	of constructio	on	M.S.			10 C
Stack height above gro	ound level (Meter)	100	_				Stack he	ight above gr	round level (Meter)	35		- 1. X	Y
Stack Diameter (Meter)	4.9	1					ameter (Mete	er)	0.61			
Stack shape at top		Round					Stack sh	ape at top		Round			and the second second
Type of fuel		Coal					Type of			-			And the second second
Fuel Consumption (t/d) .	471			a.			nsumption (L/	1	-			
Time of Monitoring (h)		10:30 to 1	1:00				Time of	Monitoring (h))	12:50 to 1	13:20		
Sr. No. Parameter	2.2511.412	Unit	Result	#Limit Me	thod Reference		Sr. No.	Parameter		Unit	Result	#Limit	Method Reference
Product Gr	Chemical Testing: oup: Atmospheric tack Emission)			÷.				Product G	Chemical Testing roup: Atmospheri Stack Emission)	a: ic			
1 Sulphur Dio:		t/d	2.40	3.4 IS	11255 (Part 2):1985		1	Flue gas Te		°C	61		IS 11255 (Part 3):2008
					,		2	Flue gas Ve		m/s	8.5		IS 11255 (Part 3):2008
		END OF RE	FURI				3	Flue Gas Fl		Nm ³ /h	7711		IS 11255 (Part 3):2008
Note: 1. BQL: Below	v Quantification Lim	it				1. 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	4	Particulate		mg/Nm ³	39	50	IS 11255 (Part 1):1985
	of Quantification							1 uniouluto		END OF RE		00	10 11200 (1 art 1).1000
 The result This report 	per MPCB consent. listed refers only to 1 is not to be reprodu- aint pertaining to the Reviewed and authorised by	iced except in f	ull, without	the written appr	roval of the laboratory			2. LOQ: Limit 3. #: Limit as 4. The result 5. This repor 6. Any comp of 1 E/04		nt. o the tested sam duced except in	full, without t	he written a	arameter(s). approval of the laborato reports@gmail.com

	15ba.9640a		TEST F	REPORT		1 1 2 2				I	EST R	EPORT			
ING		Report No.: M	E-0061241203		Date: 07.12.2	4			Report No	ME-00	60241203			Date: 0	7.12.202
		ULR No.: TO	74872400002	5046F	and the second		習		ULR No.:		7240000250	045F	- 4	Dute. 0	/
	ame and ddress of Customer	LLOYDS MET Plot No. A-1/2 Dist: Chandra	M.I.D.C. Area	, Ghugus,	PO No.: 6800007243 PO Date: 25.06.2024	7		ime and dress of Customer		A-1/2, M.I.	& ENERGY D.C. Area, - 442 505.			88000 <mark>072</mark> 43 25.0 <mark>6.202</mark> 4	
S	ample escription / Type	Ambient Air	Sampling D	one by	Laboratory	and a second		mple scription / Type	Ambient A		ampling Dor	ne by	Laboratory	1	17
_	ampling Location	Near Old Admi Building	n Sample Quantity / P	acking	PM ₁₀ :Filter paper: 1 X 3 No. SO ₂ :30 mL X 6 No. PVC Bottle NO ₂ :30 mL X 6 No. PVC Bottle		_	mpling Location	Near Welf Building		ample uantity / Pac	cking	PM ₁₀ :Filter pa SO ₂ :30 mL X NO ₂ :30 mL X	6 No. PVC	Bottle
D	ate of Sampling	02.12.2024 to 03.12.2024	Date of Rec	eipt of Samp			Da	te of Sampling	02.12.202		ate of Recei	pt of Samp		O NO. PVC	Bottle
S	ampling Procedure	As per method	reference			- C.	Sa	mpling Procedure	03.12.202 As per me		0000				
D	ate of Start of nalysis	03.12.2024	Date of Cor Analysis	npletion of	04.12.2024		Da	te of Start of alysis	03.12.202	4 D	ate of Comp nalysis	eletion of	05.12.2024		-
S		U	nit Resul	t #NAAQS	Method Reference		Sr.	Parameter	West and	Unit	Result	#NAAQS	Method Reference	Willes.	
	Discipline: Chen Testing; Product Atmospheric Po (Ambient Air)	t Group: Ilution						Discipline: Chen Testing; Product Atmospheric Po (Ambient Air)	t Group:				1	17	
1	Sulphur Dioxide (SO ₂) µg	m ³ 11.4	80	CPCB Guidelines for the Measurement of Ambi Pollutants, Volume I, 2012-13, Page No.1-6	Air	1	Sulphur Dioxide (SO ₂)	µg/m³	13.8	80	CPCB Guidelines for th Pollutants, Volume I, 20		
2	Nitrogen Dioxide	(NO ₂) µg	^{m³} 14.5	80	CPCB Guidelines for the Measurement of Ambi Pollutants, Volume I, 2012-13, Page No.7-10	Air	2	Nitrogen Dioxide	(NO ₂)	µg/m ³	15.7	80	CPCB Guidelines for th Pollutants, Volume I, 20		
3	Particulate Matter than 10µm) or PM		'm ³ 67	100	CPCB Guidelines for the Measurement of Ambi Pollutants, Volume I, 2012-13, Page No.11-14	Air	3	Particulate Matter than 10µm) or PM		µg/m ³	74	100	CPCB Guidelines for th Pollutants, Volume I, 20	e Measurement	t of Ambien
	19 - C C C C C C C C		END OF	REPORT				and ropiny of the	10		ND OF R	FPORT	Poliutants, volume 1, 20	12-13, Fage No	0.11-14
N	2. LOQ: Limit 3. Duration of 4. TWA: Time 5. NAAQS : N 6. #- NAAQS 7. The result I 8. This report	isted refers only t is not to be repro	ge Air Quality Star TWA in case o the tested sa duced except	of Sulphur E ample(s) and in full, withou	Dioxide, Nitrogen Dioxide, PM10 applicable parameter(s). It the written approval of the laborato d to mahabalreports@gmail.com		No	 The result li 8. This report 	of Quantific Sampling: 2 Weighted A ational Amb specified as isted refers is not to be	ation. 24 h Average bient Air Q 5: 24 h. TM only to the reproduce	A in case o tested sam d except in	f Sulphur D ple(s) and full, withou	Dioxide, Nitrogen D applicable parame t the written appro d to mahabalreport	eter(s). val of the la	boratory

Compliance against the EC No.J - 11015/272 2007-IA.II (M) dtd.09.04.2008

Period 1st June 2024 - 31st December 2024.

Sr.no	Specific Conditions	Compliance Status
i	The raw coal, washed coal and coal wastes (reject s) shall be stacked properly at earmarked site (s) within stock yards fitted with wind breakers/shields. The storage time and capacity of the stock yard shall be to store for not more than one day. Adequate measures shall be taken to ensure that the stored materials do not catch fire.	Raw coal is stored in a covered shed. Reject coal is already having moisture, is being stacked properly and dispatched to the plant. The wash coal is being used on a day to day basis in sponge iron plants. Adequate water sprinklers system is arranged to avoid the fugitive emission and fire probabilities.
ii	Hoppers of the coal crushing unit and washery unit shall be fitted with high efficiency bag filters / Dust extractors and mist spray water sprinkling system shall be installed and operated effectively at all times of operation to check fugitive emissions from crushing operations , transfer points of belts conveyor systems which shall be closed and from transportation roads.	A dust collector is provided in the coal crushing and screening plant, In addition to that adequate water sprinklers / mist water spray system is arranged on the conveyors at different transfer points to check the fugitive emission.
iii	All internal roads shall be concretized. The Roads shall be regularly cleaned with mechanical sweepers.Avenue plantation developed along the roads.	A major portion of concretization of internal roads has been completed. Regular cleaning of roads is being done manually and Industry has one sweeping machine for cleaning of roads. Mechanical sweeping. Avenue Plantation is done. Enclosed the Photographs of Concrete Roads with road sweeping as Annex-A
iv	The company shall prepare a plan for transportation of raw coal and coal rejects by rail as part of its integrated program with the sponge iron plant.	Industry has Complete transport of coal through properly tarpaulin covered to avoid spillages of coal by tippers / trucks as much as possible.
v	Prior approval of the competent authority in the state government shall be obtained to utilize 3600 m3 water and 400M3 /D of make -update from river Wardha for the coal washery operations. The company shall obtain prior approval of CGWA/CGWB Regional office for use of ground water if any, for the washery operations.	Industry has obtained the approval letter from the irrigation department Chandrapur for utilizing the water from wardha river and also upgraded the approval for our upcoming project. Enclosed the Authority letter as Annex-B
vi	Industrial waste water (workshop and waste water from the washery) shall be properly collected, treated so as to conform to the standards prescribed under GSR422(E)	Waste water is collected in a slime pond and allowed to settle the solid contaminants and clear water is re-circulated in washery.

	dated 19 th May1993 and 31st December 1993 Or as amended from time to time before discharge. Oil and grease traps shall be installed for treatment of workshop effluents.	
vii	The unit shall be a zero-discharge facility and no water shall be discharged from the washery into the drains of the MIDC or into River Wardha /its tributaries.	No Effluent in our industry and used 100% for Process. We have installed an STP of 10m3 capacity at the plant and treated the water. Treated water is used for gardening and sprinkling on the road. Also proposed the ZLD plant for this purpose. Enclosed the Work Order, Plant Layout as Annex-C
viii	Green belt shall be developed along the areas such as the washery unit, crushing unit, and stockyard and shall be not less than 45.87ha.	Adequate measures are being taken to develop the green belt in the area as applicable.
ix	The power plant using the coal waste/rejects proposed at Wardha shall be established within a time from one year from the date of this Clearance.	The erection work of Phase coal based Power Plant Wardha is already completed. The plant is now under operation.
x	Socio-economic and welfare measures for the local communities around the plant housing the washery unit shall be implemented under CSR.	The socio economic & amp; welfare measure taken up such as installation of hand pump in nearby villages, organize the medical camp in Ghugus & surrounding villages distribution of books and uniforms to poor meritorious students of the nearby schools, financial assistance to nearby schools & amp; public library, employment to family member / relative of family whose lend had taken by company.

i	No change in technology and scope of working shall be made without prior approval of the ministry of Environment and Forests	Agreed
ii	No change in the calendar plan for washing the Quantum of mineral coal and waste produced shall be made.	Agreed
111	Four ambient air quality monitoring stations shall be established in the core zone as well as in the buffer zone for SPM, RSPM, So2 and NOx Monitoring. Location of the stations shall be decided based on the meteorological data, topographical features and environmentally and	Industry has conducted the monthly environment monitoring by the NAABL / MoEF Approved laboratory and a report submitted to the State Pollution Control Board, Chandrapur. Latest Report for the Month of December 2024. Enclosed as Annex-D

	ecologically sensitive targets in consultation with the State Pollution Control Board.	
iv	Fugitive dust emissions (SPM and RSPM) from all the sources shall be controlled, regularly monitored and data recorded properly. Water spraying arrangement on haul roads wagon loading dump trucks (loading and unloading) points shall be provided and properly maintained.	We have done the Water Sprinkling by the water Tankers 600 Liters x 02 and 1200 Liters and Approx.100 Number of Water Sprinklers is Installed at Coal Washery Area. As per the MPCB Directions fixed fogger system is installed at Coal Crusher Building.
v	Periodic monitoring reports with data on ambient air quality (SPM,RSPM,SO2 and NOx) shall be regularly submitted to the Ministry Including its Regional Office at Nagpur and to the State pollution Control Board and the Central pollution Control Board once in six months.	Industry has installed the O2 Nos of ambient air monitoring stations and both are connected to the MPCB / CPCB Server. Also O4 Nos of OCEMS is installed to the ESP Stacks and connected to MPCB / CPCB Servers.
vi	Adequate measures shall be taken for control of noise levels below as dBA in the work environment Workers engaged in blasting and drilling operations, Operation of HEMM, etc shall be provided with ear plugs/ muffs.	As we do not have any blasting and drilling operations. Hence noise levels are within prescribed norms and recognized agency is maintaining it.
vii	Vehicular emissions shall be kept under control and regularly monitored. Vehicles used for transporting the mineral shall be covered with tarpaulins and optimally loaded.	Being implemented.
viii	Environmental quality shall be regularly monitored and analyzed through an Environmental laboratory established under the Environment (Protection) Act1986.	Industry has conducted the monthly environment monitoring by the NAABL / MoEF Approved laboratory and a report submitted to the State Pollution Control Board, Chandrapur.
ix	Personnel working in dusty areas shall wear protective respiratory devices and they shall also be provided with adequate training and information on safety and health aspects. Occupational health surveillance programmed of the workers shall be undertaken periodically to observe any contractions due to exposure to dust and to take corrective measures, if needed.	The adequate training and information on safety and health aspects are being conducted and nose masks and other PPE's are provided as applicable.
x	An environmental management cell with suitable qualified personnel shall be set up under the control of a senior Executive, who will report directly to the head of the company	Industry has set up the Environment Management Cell.

(B)	xi	The funds earmarked for environmental protection measures shall a kept in separate account and shall not be diverted for other purpose.year wise expenditure shall be reported to this ministry and its Regional Office at Nagpur	We have taken Separate Capital Expenditure for the Environmental Protection Measures. Approx. 1-2 Corers fund in every year and intimate to the State Pollution Control Board.
	xii	The Regional office of this Ministry located at Bhopal shall monitor compliance of the stipulated conditions. The project authorities shall extend full cooperation to the office(s) of the regional Office by furnishing the requisite data / information/ Monitoring reports.	Noted.
	xiii	A copy of the will be marked to concerned Panchayat/ local NGO, if any from whom a suggestion/representation has been received while processing the proposal.	The coal washery plant is situated in the MIDC area.
	xiv	The State Pollution Control Board shall display a copy of the clearance letter at the Regional Office, District Industry centre and Collector's Office / Tehsildar's Office for 30 days.	Agreed
	XV	The project authorities shall advertise at least in two local newspapers widely circulated around the project, one of which shall be in the vernacular language of the locality concerned within seven days of the clearance letter informing that the project has been accorded environmental clearance and a copy of the clearance letter is available with the State Pollution Control Board and may also be seen at the website of the ministry of Environment&Forests at http://envfor.nic.in	Compiled. Advertisement was given in the Chandrapur express dated 12.04.2008, Chandrapur ki Buland awaz dated on 14.04.2008, Lokmat times Nagpur dated 16.04.2008.

CONCRETE ROAD



SWEEEPING AND FOGGER MACHINE





Annex-A

PLANTATION



WATER IRRIGATION PERMISSION

लॉयड मेटल अन्ड एनर्जी लि. घुग्गुस ता.जि.चंद्रपूर औद्योगिक पाणी पुरवठा योजने करीता वर्धा नदीतून (वाडीव) पाणी मागणी करीता मोठया प्रमाणात पाण्याचा हक्क (Bulk <u>Water Entitlement) मिळणेवावतत्त्वा प्रस्ताव.</u>

महाराष्ट्र शासन
जलसंपदा विभाग
शासन निर्णय, क्रमांक:बिसिआ २०२४/(६८/२०२४)/सि.व्य.(धो-२)
मंत्रालय, मुंबई-४०० ०३२.
दिनांक :- १४/०३/२०२४

प्रस्तावना:-

संदर्भिय मत्र क्र. १ अच्यपे विदर्भ पाटबंधारे विकास महामंडळ, नागपूर यांचेकडून लॉपड मेटल अन्ड एनजीं लि. युग्गुस ता . जि. चंद्रपूर पाणी पुरवठा योजने करोता वर्ध्य नदीनून औद्योगिक (वाढीव) पाणी मागणी करोता मोठया प्रमाणात पाण्याचा हक्क (Bulk Water Entitlement) मंजुरी मिळणेबाबन प्रस्ताब प्राप्त झालेला आहे. सरर कंपनीला यापूर्वी १.३१४ दलायमी पाणी आरक्षण मंजुर आहे. संदर्भ क्र. २ येवील शासन निर्णयाच्यये विवार सिंधन मोठया प्रमाणात पाण्याचा हब्क (Bulk Water Entitlement) प्रस्तावांना मंजुरी देण्यासाठी क्षेत्रिय वाटपाच्या मर्थदेनुसार सुधारित सर निर्शियत करण्यात आलेले आहेत. या शासन निर्णयाच्या परि. २.३ अच्यये पा. मंत्रीमंडळ उपसमिती यांच्या माण्यते सरर योजनेसाठी मोठया प्रमाणात पाण्याच्या हब्कास (Bulk Water Entitlement) मंजुरी देण्यांचे शासनाच्या विचाराधेन होते. शासन निर्णय क्रमांकः बिसिआ २०२४/(६८/२०२४)/सिं.व्य.(घो-२)

शासन निर्णय :-

१० मा.उपमुख्यमंत्री, जलसंपदा यांचे अध्यक्षतेखाली दि.१३/०३/२०२४ रोजी संपन्न झालेल्या मा.मंत्रिमंडळ उपसमितीच्या बैठकीत घेतलेल्या निर्णयानुसार व सदर बैठकीच्या मंजूर इतिवृत्तानुसार खालील तक्त्यातील रकाना क्र.२ मध्वे नमुद संस्थेला त्यांचे नावासमोर रकाना क्र.६ मध्वे नमुद मोठ्या प्रमाणात पाण्याच्या (Bulk Water Entitlement) हक्कास, परिच्छेद २.० मधील अर्टीच्या अधीन राहून मान्यता देण्यात येत आहे.

अ क्र	संख्येचेनांव	पाणी वापराचा प्रकार	जलाशय/कालवा/ नदीचेनांव	मंजूर केलेला मोट्या प्रमाणात पाण्याचा हक्क (Bulk Water Entitlement) (दलघमी)
\$	२	ş	x	4
	लॉयड मेटल अन्ड एनर्जी लि. घुग्गुस ता . जि. चंद्रपूर औद्योगिक (वाढीव) पाणी परवठा	औद्योगिक	वर्धा नदीमधुन	२.९२० (वाढीव)

- २.० उपरोक्त नमूद प्रस्तावास खालील अर्टीच्या अधीन राहून मान्यता देण्यात येत आहे .
- १. सदर पाणी आरक्षण मंजूरी मुळे होणाऱ्या सिंघन कपातीपोटी सिंघन पुनर्स्यांपनेचा खर्च संदर्भ क्र. ३ नुसार रु. १ लक्ष प्रति हेक्टर प्रमाणे (Base Year २००९) अधिक भाषवाढ निर्देशांक (Cost Inflation Index) विचारात घेऊन येणारी रक्कम अथवा प्रत्यक्ष करारानामा करतेवेळी लागू असलेला शासनाचा प्रचलित दर यापेको जो जास्त असेल त्या दाने सिंघन पुनर्स्थांपनेचा खर्च करारनामा करणेपुर्वी संस्थेकडून घेण्यात यावा,
- बिगर सिंचन पाणी पुरवठवासाठी करारनाम्याचा सुधारीत नमुना व मार्गदर्शक तत्वे संदर्भ क्र. ४ अन्वये निर्गमित केल्या आहेत. त्यानुसार करारनामा करण्यात यावा.
- संदर्भ क्र. ५ अन्वयं बिगरसिंचन पाणी पाणीवापराचे करारनामे करणे व नुतनीकरण वेळेवर करणे बाबत मार्गदर्शक सुचना निर्गामत केल्या आहेत त्यानुसार कार्यवाही करण्यात यावी.
- जलस्त्रोत प्रदुषित करणाऱ्या पाणी वापरकर्त्याकडून दंडनीय पाणीपट्टी आकारणी करणेवावत मार्गदर्शक तत्वे या विषयाबावत संदर्भ क्र. ६ मधील अटींचे पालन करणे पाणी वापरकत्यांना बंधनकारक राहील.
- ५. संदर्भ क्र. ७ अन्वये करारनामा करताना बिगरसिंचन पाणीवापरकर्ते अंतिम पाणी मागणी प्रमाणे टप्प्याटप्प्याने पाणीवापर करण्याचे नियोजन नमुद करु शकतोल.मात्र संस्थेने या शास्त निर्णयाच्या दिनांकारासून ५ वर्षात वरील तक्त्यातील स्तंभ ५ मध्ये नमुद पाणी आरक्षणोर्थको प्रत्यक्ष पाणी उद्यल सुरु केला नाहो, तर सदर पाणी आरक्षण आपोआप रह होईल, त्यावप्रमाणे महाराष्ट्र जलसंपत्ते नियमन प्राधिकरणाये आरेश दि.१९८३/२०२२ मधील तसर्वतीन्सार कार्यवाडी करणाव यवी.
- ६. संदर्भ क्र. ८ अन्वयं पाटबंधारे विकास महामंडळाच्या अधिनियमातील तरतुर्वनुसार सिंचन प्रकल्पांचे व्यवस्थापन पाटबंधारे महासंडळाकडे वर्ग करणे व पाणीपट्टीचो रक्कम प्रकल्पांच्या सिचन व्यवस्थापनाच्या कामासाठी खर्च करण्यास मान्यता देणेसाठीचा निर्णय निर्गामित करण्यात आलेला आहे. त्याप्रमाणे कार्यवाह्य करण्यात्रा वार्वा.
- ७. पाणी उचलण्याची/ पुरवठ्याची जागा व क्षेत्रीय परिस्थितीनुसार इतर अटी शर्तीचा अंतर्भाव करून संबधित मुख्य अभियंता यांनी संविस्तर ज्ञापन तात्काळ निर्गामित करावे .
- C. "This reservation is only the letter of support for the, water supply scheme or the industry as the case may be. Actual quantity of water that will be supplied every year shall be पाउ ३ पैकी २

शासन निर्णय क्रमांकः बिसिंआ २०२४/(६८/२०२४)/सिं.व्य.(घो-२)

- governed by the entitlement granted to the water user entity by the River Basin Agency based on the population and the reasonable use norm decided by this Authority and the yearly allocation declared by the prescribed Authority on the basis of reservoir contents of the year and shall be subjected to various provisions in the agreement that will be signed by the water user entity with River basin Agency."
- सदर पाणी मंजुरीच्या अनुषंगाने पिण्याच्या प्रयोजनार्थ पाणी वापर करताना उपलब्ध करुन दिलेल्या पाण्याची गुणवत्ता पिण्यास योग्य (polable) करण्याकरिता आवश्यक उपाययोजना करण्याची जवाबदारी उपरोक्त तक्त्यातील स्तंभ क्र.२ मध्ये नमुद संस्थेची राहील.

३.० हा शासन निर्णय महाराष्ट्र शासनाच्या www.maharashtra.gov.in या संकेतस्वळावर उपलब्ध असून त्याचा संगणक संकेतांक २०२४०३१४१५५७१८६७२७ असा आहे. हा आदेश डिनीटल स्वाक्षरीने साक्षांकित करून काढण्यात येत आहे.

महाराष्ट्राचे राज्यपाल यांच्या आदेशानुसार व नांवाने.

	NAMITA GAURAV BASEF	By all or send by NMET ACMUR TANKS Sec. 10, according to MMET ACMUR TANKS Sec. 10, according to MMET ACMUR TANKS Sec. 10, according to MMET ACMUR TANKS Sec. 2004 (Sec. 2004) (Sec. 2004) (Sec. 2004) (Sec. 2004) Sec. 2004 (Sec. 2004) (Sec. 2004) (Sec. 2004) (Sec. 2004) Sec. 2004 (Sec. 2004) (Sec. 2004) (Sec. 2004) (Sec. 2004) Sec. 2004 (Sec. 2004) (Se
		(नमिता बसेर)
	उप सचि	ग्व, महाराष्ट्र शासन
प्रति, १. मा.राज्यपाल यांचे सचिव, राज्यचन, मुं २. मा.उज्ज्यांचे यांचे प्रधान सर्वेषय, राजलस ३. मा.उअ्प्रुप्राच्ये, (जल्तसंपद) विला) यांचे ५. मा. अप्र्याप्राच्या, (जल्तसंपद) विला) यांचे ५. मा. स्वार्थ्य प्रधान, विवारमंग्री, व्युव्धान्य ५. मा. स्वार्थ्य प्रधान, विवारमंग्री, व्युव्धान्य १. सार्विव, (प्रब्लय, सानव्य), जल्तसंपदा १२. सार्विव, स्वार्थ्य व लाओंग्री, जल्तसंपदा १२. सार्विव, प्रधान, सानव्य), जल्तसंपदा स्वाप्य, १३. जार्वकारो संचालक, विवर्थ पाठवंश्वार्ग १३. मुच्छ अभिर्यत (पा) व सरसार्विव, त्वा १५. अधीक्षक अभिर्यन्ता या, प्रशासक, पाठवंध १६. निवडनस्तो कार्यातन सिंव्य (बेराण)	मुंबई. खालगी संचिव, मंत्रालय, मुंबई. नमवन, मुंबई. वि कार्यालय, विधानमयन, मुंबई. वि कार्यालय, विधानमयन, मुंबई. वा वो कार्यालय, विधानमयन, मुंबई. भाग, मंत्रालय, मुंबई ध्वरूरण, मुंबई. बंसता स्नारा, मंत्रालय, मुंबई. गयुर	

पृष्ठ ३ पैकी ३



Annex-C

LATEST ENVIRONMENT MONITORING REPORT

Annex-D

PLOT NOS. 13, Ph	14,17,18, GRAMPANCHA none: 0712-2612	AT BOKHARA, CI 2162/26122	HHINDWARA R	nagpur	I, NAGPUR, MAHARASHTRA, INDIA @mahabal.com	Mit al	PLOT	NOS. 13,14,17,18, GRAM Phone: 0712	PANCHAYAT BOKHARA, C -2612162/2612	HHINDWARA ROAD, KORADI, M 212 email: nagpur@	NAGPUR, MAHARASHTRA, IN mahabal.com
		TEST RE	PORT			CA SI			TEST RE	PORT	
	Report No.: ME	-0055241203	-		Date: 07.12.2024			Report No	.: ME-0055241203		Date: 07.12.20
	ULR No.: TC	748724000025	5040F		at he have			ULR No.:	TC748724000025	6040F	C.d.
Name and Address of Customer	LLOYDS METAL Plot No. A-1/2, M Dist: Chandrapu	I.I.D.C. Area, C	LTD. Ghugus,	PO No.: PO Date			2. LOG 3. #: Li	: Below Quantifica 2: Limit of Quantific imit as per MPCB of	ation consent.		
Sample Description / Type	Stack Emission	Sampling Don	ne by	Laborate	pry		5. This	report is not to be	reproduced except in	ple(s) and applicable pa full, without the written a	pproval of the laborator
Sampling Location	Kiln 500 TPD	Sample Quantity/Pack	ing	SO2:30 NOx:25	: 1 X 1 No. mL X 1 No. PVC Bottle mL X 1 No. PVC Bottle dder 1 L X 1 No		6. Any	complaint pertainir	ng to the report can be	addressed to mahabaire	eports@gmail.com
Date of Sampling		Date of Receip	pt of Sample	03.12.20	024	2/2					
Sampling Procedure	As per method re					1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1			3 J		
Date of Start of Analysis	03.12.2024	Date of Comp Analysis	letion of	06.12.20	J24	×					
Stack Details		1				P.					
Stack Identity		Kiln 500 T	PD			and the second second					
Stack attached to		ESP Outle	et								
Material of constructio	n	RCC									
Stack height above gr		60									
Stack Diameter (Meter	r)	3.6	_								
Stack shape at top Type of fuel		Round Coal				100 C					
Fuel Consumption (t/d)	441			10.00						
Time of Monitoring (h)		10:50 to 1	1:20			2.					
Sr. No. Parameter		Unit	Result	#Limit	Method Reference						
Product Gr	Chemical Testing; oup: Atmospheric Stack Emission)					1/1					
1 Flue gas Te	mperature	°C	130	-	IS 11255 (Part 3):2008						
2 Flue gas Ve	locity	m/s	6.6		IS 11255 (Part 3):2008						
3 Flue Gas Fl	ow Rate	Nm ³ /h	162675		IS 11255 (Part 3):2008	1 1 1 2 .					
4 Particulate M		mg/Nm ³	42	50	IS 11255 (Part 1):1985						
5 Sulphur Dio:		mg/Nm ³	577		IS 11255 (Part 2):1985	1					
	trogen (NOx)	mg/Nm ³	294		IS 11255 (Part 7): 2005						
7 Carbon Mon	loxide	mg/Nm ³	17		IS 5182 (Part 10): 1999						
T. S. States	101	END OF RE	PORT	lik							
			la la	2						Sinte	
	Reviewed and authorised by Kishor Yeole Branch Manager Chemical Testing						age 2 of 2 IF/SALE/04 isue No 03 late 05.12.2019 md 03 Date 8.07.2023	Reviewed authorised Kishor Ye Branch Mar Chemical Te	ole ager	A CITY COLOR	

			I	EST RE	PORT			
		Report No.:	ME-0	055241203N	1		1	Date: 07.12.2024
	Ě.	ULR No.:	-					
Name ar Address	nd of Customer	LLOYDS MI Plot No. A-1 Dist: Chand	/2, M.I.	D.C. Area, (PO No.: PO Date		007243 6.2024
Sample	ion / Type	Stack Emiss	ion Sa	ampling Don	e by	Laborato	bry	
	g Location	Kiln 500 TPI		ample uantity / Pac	king	SO ₂ :30 r	nLX1N	lo. PVC Bottle
Date of S	Sampling	02.12.2024		-	ot of Sample	03.12.20	24	
	g Procedure	As per meth						
Date of S Analysis		03.12.2024	Da	ate of Comp nalysis	letion of	06.12.20	24	
Stack D	etails	14						_
Stack Ide	entity			Kiln 500 T	PD			
Stack att	ached to			ESP Outle	et		-	
	of construction			RCC	14			
		ound level (Me	ter)	60				
	ameter (Meter	.)		3.6		_		
	ape at top	-	-	Round			_	
Type of f	uei sumption (t/d)			Coal 441	_			
	Monitoring (h)			10:50 to 1	1:20			
Sr. No.	Parameter	100000	Sec. 2	Unit	Result	#Limit	Method	Reference
	Discipline:	Chemical Tes oup: Atmosph itack Emissio	eric		nooun	FLIIM	mourou	Relation
1	Sulphur Diox			ť/d	2.25	6.24	IS 1125	5 (Part 2):1985
	1		E	ND OF RE	PORT			
	 LOQ: Limit #: Limit as p The result p This report 	v Quantification of Quantification per MPCB con isted refers on is not to be rep aint pertaining	on sent. ly to the produce	d except in	full, without th	ne written a	approval	of the laboratory.
	 Any compla f 1 		to the re					

Mahabal Enviro Engineers Pvt. Ltd. PLOT NOS. 13,14,17,18, GRAMPANCHAYAT BOKHARA, CHHINDWARA ROAD, KORADI, NAGPUR, MAHARASHTRA, INDIA Phone: 0712-2612162/2612212 email: nagpur@mahabal.com **TEST REPORT** Report No.: ME-0056241203 Date: 07.12.2024 ULR No .: TC748724000025041F LLOYDS METALS & ENERGY LTD. PO No .: 6800007243 Name and Address of Customer Plot No. A-1/2, M.I.D.C. Area, Ghugus, PO Date: 25.06.2024 Dist: Chandrapur - 442 505. Stack Emission Sampling Done by Sample Laboratory Description / Type 100 TPD Kiln Thimble: 1 X 1 No. Sampling Location Sample SO2:30 mL X 1 No. PVC Bottle 181 Quantity / Packing NOx:25 mL X 1 No. PVC Bottle CO: Bladder 1 L X 1 No 02.12.2024 Date of Receipt of Sample 03.12.2024 Date of Sampling Sampling Procedure As per method reference Date of Start of 03.12.2024 Date of Completion of 06.12.2024 Analysis Analysis Stack Details Stack Identity 100 TPD Kiln I & II ESP Outlet Stack attached to Material of construction M.S. Stack height above ground level (Meter) 55 Stack Diameter (Meter) 1.8 Stack shape at top Round Coal Type of fuel 171 Fuel Consumption (t/d) Time of Monitoring (h) 11:30 to 12:00 Sr. No. Parameter Unit Result #Limit Method Reference **Discipline: Chemical Testing;** Product Group: Atmospheric Pollution (Stack Emission) Flue gas Temperature °C 120 IS 11255 (Part 3):2008 1 . 2

Flue gas Velocity m/s 9.5 IS 11255 (Part 3):2008 . Flue Gas Flow Rate Nm³/h 63060 IS 11255 (Part 3):2008 . Particulate Matter (PM) mg/Nm³ 35 50 IS 11255 (Part 1):1985 Sulphur Dioxide (SO₂) 561 mg/Nm³ IS 11255 (Part 2):1985 . Oxides of Nitrogen (NOx) mg/Nm³ 289 . IS 11255 (Part 7): 2005 Carbon Monoxide 19 IS 5182 (Part 10): 1999 mg/Nm³ END OF REPORT Reviewed and



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		TEST RE	PORT			i la sur			TEST R	EPORT		
	Report No.: ME	E-0057241203		-	Date: 07.12.2024			D				
		2748724000025	042F		Date. 07.12.2024	1 · · · · · · · · · · · · · · · · · · ·		Report No.: M ULR No.: -	E-0056241203	N		Date: 07.12.2024
C. STATIST					31. A 1974 A	No No	E TRANSPORT	1			-	
Name and Address of Customer	LLOYDS META Plot No. A-1/2, I Dist: Chandrap	M.I.D.C. Area, C		PO No.: PO Date		*4	Name and Address of Customer	LLOYDS META Plot No. A-1/2, Dist: Chandrag	M.I.D.C. Area,	LTD. Ghugus,	PO No.: PO Date	6800007243 e: 25.06.2024
Sample Description / Type	Stack Emission	Sampling Don	ie by	Laborate	pry		Sample Description / Type	Stack Emission	Sampling Dor	ne by	Laborat	ory
Sampling Location	100 TPD Kiln III & IV	Sample Quantity / Pac	king	SO2:30	: 1 X 1 No. mL X 1 No. PVC Bottle	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	Sampling Location	100 TPD Kiln I & II	Sample Quantity / Par	cking	SO2:30	mL X 1 No. PVC Bottle
					mL X 1 No. PVC Bottle dder 1 L X 1 No		Date of Sampling	02.12.2024	Date of Rece	pt of Sample	03.12.20	024
Date of Sampling	02.12.2024	Date of Receip	nt of Sample				Sampling Procedure	As per method i	reference			
Sampling Procedure	As per method re		pt of Gample	00.12.20			Date of Start of	03.12.2024	Date of Comp	letion of	06.12.20	024
Date of Start of	03.12.2024	Date of Compl	letion of	06.12.20	24		Analysis		Analysis	-		
Analysis		Analysis			-		Stack Details					
							Stack Identity		100 TPD	Kiln I & II		
Stack Details							Stack attached to		ESP Out	et		
Stack Identity		100 TPD I ESP Outle	Kiln III & IV				Material of construction	n	M.S.			
Stack attached to Material of construction		M.S.	et				Stack height above gro				. P	
Stack height above gr		55					Stack Diameter (Meter	r)	1.8	1		
Stack Diameter (Mete		1.8					Stack shape at top	A second second second	Round			
Stack shape at top	.,	Round		_			Type of fuel Fuel Consumption (t/d)		Coal 171			
Type of fuel		Coal			17 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	·	Time of Monitoring (h))	11:30 to 1	12:00		
Fuel Consumption (t/c	i)	173	11				Time of Monitoring (ii)		11.50 10	12.00		
Time of Monitoring (h)	6	12:10 to 1	2:40		and the second se		Sr. No. Parameter		Unit	Result	#Limit	Method Reference
Sr. No. Parameter	CHARGE STREET	Unit	Result	#Limit	Method Reference		Discipline:	Chemical Testing	1:			
	Chemical Testing						Product Gro Pollution (S	oup: Atmospheri tack Emission)	<u>c</u>	-		
Product Gr	oup: Atmospheric Stack Emission)	2					1 Sulphur Diox		t/d	0.85	2.52	IS 11255 (Part 2):1985
1 Flue gas Te		°C	129		IS 11255 (Part 3):2008		and B		END OF RE	PORT		
2 Flue gas Ve	locity	m/s	9.8		IS 11255 (Part 3):2008	State State	and the second second					
3 Flue Gas Fl		Nm ³ /h	63448	· ·	IS 11255 (Part 3):2008		Note: 1. BQL: Below	v Quantification Li of Quantification	mit			
4 Particulate	Matter (PM)	mg/Nm ³	39	50	IS 11255 (Part 1):1985		3. #: Limit as p	per MPCB conser				
5 Sulphur Dio	1 /	mg/Nm ³	577		IS 11255 (Part 2):1985		4. The result I	isted refers only to	the tested san	ple(s) and ap	plicable p	arameter(s).
6 Oxides of N	itrogen (NOx)	mg/Nm ³	264		IS 11255 (Part 7): 2005		 I his report Any completion 	aint pertaining to the	he report can be	addressed to	ne written	approval of the laboratory. Ireports@gmail.com
7 Carbon Mor		mg/Nm ³	16	-	IS 5182 (Part 10): 1999		o. ruty comple	and portaining to th	is isport call be		- manabal	epono@gman.com
		END OF RE	-									
-		END OF RE	PORT			and serve				(then	1	
	Reviewed and					54		Reviewed and		2 m		
	authorised by					. 1 9		authorised by		WIELD		
Page 1 of 2	01.				CLASS AND CO. AND CO.		Page 1 of 1 QF/SALE/04	24		COF		
	01.				CLASS AND CO. AND CO.	and the second sec		211		COF		

			1	EST RE	PORT						
思然间		Report No.:	MEO	057241203N	57241203N Date: 07.12.2024						
		ULR No.:	-	0572412031		_		Date: 07.12.2024			
Name an Address	d of Customer		/2, M.I	& ENERGY .D.C. Area, 0 – 442 505.		PO No.: PO Date		0007243 6.2024			
Sample Description	on / Type	Stack Emiss	ion S	ampling Don	e by	Laborato	ory				
Sampling	Location	100 TPD Kill & IV		Sample Quantity / Packing		SO2:30 r	SO2:30 mL X 1 No. PVC Bo				
Date of S	ampling	02.12.2024	C	ate of Receip	ot of Sample	03.12.20	24				
Sampling	Procedure	As per metho	od refe	rence							
Date of S Analysis	tart of	03.12.2024		ate of Comp nalysis	letion of	06.12.20	24				
Stack De	tails		_	1					٦		
Stack Ide				100 TPD I	Kiln III & IV				1		
Stack atta	ached to			ESP Outle	et						
Material of	of construction	ı		M.S.					1		
Stack hei	ght above gro	ound level (Me	ter)	55		1911					
	ameter (Meter)		1.8							
	ape at top			Round							
Type of fi			_	Coal							
	sumption (t/d))	2	173		_			1.1		
Time of N	fonitoring (h)			12:10 to 1		1					
Sr. No.	Parameter	ALL COMPANY	12127	Unit	Result	#Limit	Method	Reference			
01.110.	Discipline: Product Gro	Chemical Tes oup: Atmosph tack Emission	eric	onic	Result	#Linit	Method				
1	Sulphur Diox	(SO2)		t/d	0.88	2.52	IS 1125	5 (Part 2):1985	1		
	£		E	ND OF RE	PORT			A CARL	- A		
2 3 4 5	LOQ: Limit #: Limit as The result I This report	v Quantification of Quantification per MPCB con isted refers on is not to be rep aint pertaining	on sent. ly to th produc	e tested sam ed except in	full, without t	he written a	approval	of the laboratory.			
Page 1 o QF/SALE Issue No Date 05.1 Amd 03 D	/04	Reviewed an authorised by Multiple Kishor Yeol Branch Manac	/ e	7		and the second s					

38 Mahabal Enviro Engineers Pvt. Ltd.

PLOT NOS. 13,14,17,18, GRAMPANCHAYAT BOKHARA, CHHINOWARA ROAD, KORADI, NAGPUR, MAHARASHTRA, INDIA Phone: 0712-2612162/2612212 email: nagpur@mahabal.com

TEST REPORT

			- ±		FURI						
		Report No .:	ME-02	19241204				Date: 10.12.2024			
回城北		ULR No.:	TC748	724000025	193F	8	· · · · ·				
Name a Address	nd of Customer	LLOYDS ME Plot No. A-1 Dist: Chand	/2, M.I.I	D.C. Area, C			6800007243 25.06.2024				
Sample Descript	ion / Type	Stack Emiss	on Sa	mpling Don	e by	Laborator	ry				
Samplin	ampling Location Power Plant Sa				king	Thimble: 1 X 1 No. SO ₂ :30 mL X 1 No. PVC Bottle NOx:25 mL X 1 No. PVC Bottle CO: Bladder 1 L X 1 No					
Date of	Sampling	03.12.2024	Da	te of Receip	ot of Sample	04.12.202	24				
Samplin	g Procedure	As per metho	d refere	ence							
Date of Analysis		04.12.2024		te of Compl alysis							
Stack D											
Stack Id				Power Pla							
	tached to			ESP Outlet (AFBC Boiler 90TPH) RCC 100							
	of construction	-									
		ound level (Met	er)								
	ameter (Meter)		4.9 Round Coal 471							
Type of											
	nsumption (t/d)										
	Monitoring (h)			10:30 to 11:00							
				1							
Sr. No.	Parameter			Unit	Result	#Limit	Method	Reference			
	Discipline: Chemical Testing; Product Group: Atmospheric Pollution (Stack Emission)										
1	Flue gas Ter	nperature		°C	125		IS 1125	5 (Part 3):2008			
2	Flue gas Vel	ocity	- 30.	m/s	6.0			5 (Part 3):2008			
3	Flue Gas Flo	w Rate		Nm ³ /h	291112			5 (Part 3):2008			
4	Particulate M	latter (PM)		mg/Nm ³	33	50		5 (Part 1):1985			
5	Sulphur Diox	ide (SO ₂)		mg/Nm ³	343			5 (Part 2):1985			
•	0.11. (11)										

mg/Nm³ mg/Nm³ END OF REPORT

252

14



Oxides of Nitrogen (NOx)

Carbon Monoxide

6

7



IS 11255 (Part 7): 2005

IS 5182 (Part 10): 1999

Ph	one: 0712-2612			nagpur@mahab	bal.com	1. 1		PI	hone: 0712-26:			nagpur@	mahabal.com
		TEST RE	PORT			1 N	<u>.</u>	_		TEST RE	PORT		
	Report No.: ME ULR No.: -	-0219241204N			Date: 10.12.2024	15				IE-0058241203 C748724000025	043F		Date: 07.12.20
Name and Address of Customer	LLOYDS METAL Plot No. A-1/2, N Dist: Chandrapu	I.I.D.C. Area, G		PO No.: 68000 PO Date: 25.06.	007243 .2024	* (* X	Name ar Address	nd of Customer	LLOYDS METAL Plot No. A-1/2, M Dist: Chandrapu	A.I.D.C. Area, G		PO No.: PO Date	6800007243 e: 25.06.2024
Sample Description / Type	Stack Emission		e by	Laboratory		-	Sample Descript	ion / Type	Stack Emission	Sampling Don	e by	Laborato	ory
Sampling Location	Power Plant Boiler	Sample Quantity / Pack	king	SO2:30 mL X 1 No	b. PVC Bottle	in the second	Samplin	g Location	Dedusting -6	Sample Quantity / Pac	king	Thimble:	: 1 X 1 No.
Date of Sampling	03.12.2024	Date of Receip	t of Sample	04.12.2024	*		Date of s	Sampling	02.12.2024	Date of Receip	pt of Sample	03.12.20	024
Sampling Procedure	As per method re	ference					Samplin	Procedure	As per method re	eference			
Date of Start of Analysis	04.12.2024	Date of Comple Analysis	etion of	07.12.2024		26	Date of S Analysis	Start of	04.12.2024	Date of Comp Analysis	letion of	05.12.20)24
Stack Details							Stack D	etails					
Stack Identity		Power Pla	nt Boiler				Stack Ide			Dedusting	-6	100	100 m
Stack attached to		ESP Outle	et (AFBC B	oiler 90TPH)			Stack at	ached to		Lump Iron	Ore Crushe	r House	
Material of construction	n	RCC					Material	of constructio	on	M.S.			84 C
Stack height above gro	ound level (Meter)	100	_				Stack he	ight above gr	round level (Meter)	35		×	Y
Stack Diameter (Meter)	4.9						ameter (Mete	er)	0.61	_		
Stack shape at top		Round						ape at top		Round			and the same
Type of fuel		Coal				1	Type of t			-		_	
Fuel Consumption (t/d Time of Monitoring (h)) -	471 10:30 to 1	4.00			A 4		sumption (L/	1	- 12:50 to 1	0.00	_	
Time of wonitoring (n)		10.30 to 1	1.00			12 I.	Time of	Monitoring (h))	12.50 to 1	3:20		
Sr. No. Parameter		Unit	Result	#Limit Method R	Reference	a la contra	Sr. No.	Parameter	A REAL PROPERTY.	Unit	Result	#Limit	Method Reference
Product Gr	Chemical Testing; oup: Atmospheric itack Emission)							Product Gr	Chemical Testing roup: Atmospheri Stack Emission)	9: C			
1 Sulphur Dioz		t/d	2.40	3.4 IS 11255	(Part 2):1985		1	Flue gas Te		°C	61		IS 11255 (Part 3):2008
				0.4 10 112001	(, a		2	Flue gas Ve		m/s	8.5		IS 11255 (Part 3):2008
		END OF RE	PORT		172-10	1 3 A A	3	Flue Gas Fl		Nm ³ /h	7711		IS 11255 (Part 3):2008
Note: 1. BQL: Below	v Quantification Lim	hit				1.1	4	Particulate		mg/Nm ³	39	50	IS 11255 (Part 1):1985
	of Quantification						-	1 artioulate				50	10 11200 (Fait 1).1000
4. The result 5. This report	is not to be reprodu	the tested sampliced except in f	ull, without	applicable parameter the written approval to mahabalreports@	of the laboratory.			 LOQ: Limi #: Limit as The result This report 		nt. o the tested sam duced except in	ple(s) and a full, without t	the written	arameter(s). approval of the laborato reports@gmail.com

F	1964.96JIII		TEST	REPOR	· ·		1 2 2	-			I	EST R	EPORT			
E FIE		Report No.: M	E-00612412	03		Date: 07.12.2024				Report No	. ME-00	60241203			Date: (07.12.202
21		ULR No.: TO	748724000	025046F		and a second	21.10	いた		ULR No.:		7240000250	045F	- 4	Dute. e	/
	lame and ddress of Customer	LLOYDS MET Plot No. A-1/2 Dist: Chandra	M.I.D.C. Ar	ea, Ghugus,		6800007243 25.06.2024	**		ame and ddress of Customer	Plot No.		& ENERGY D.C. Area, - 442 505.			68000 <mark>072</mark> 4 25.0 <mark>6.2024</mark>	
S	ample Description / Type	Ambient Air	Sampling	Done by	Laboratory		and the second		ample escription / Type	Ambient A		ampling Dor	ne by	Laboratory		V
_	ampling Location	Near Old Admi Building	n Sample Quantity	Packing	SO2:30 mL X	aper: 1 X 3 No. 6 No. PVC Bottle 6 No. PVC Bottle	No the	-	ampling Location	Near Welt Building		ample uantity / Pac	cking	PM ₁₀ :Filter pa SO ₂ :30 mL X NO ₂ :30 mL X	6 No. PVC	Bottle
D	ate of Sampling	02.12.2024 to 03.12.2024	Date of R	eceipt of Sam				Da	ate of Sampling	02.12.202		ate of Recei	pt of Samp		6 NO. PVC	Bottle
s	ampling Procedure	As per method	reference				2 261	S	ampling Procedure	03.12.202 As per me		0000				
D	ate of Start of nalysis	03.12.2024		ompletion of	04.12.2024		Da	ate of Start of nalysis	03.12.202	4 Da	ate of Comp nalysis	eletion of	05.12.2024			
	r. Parameter	U	nit Res	ult #NAAQS	Method Reference	Contraction of the local division of the loc		Sr	Parameter	Sec. 15	Unit	Result	#NAAQS	Method Reference		(internet)
	Discipline: Chen Testing; Produc Atmospheric Po (Ambient Air)	t Group: Ilution							Discipline: Chen Testing; Product Atmospheric Po (Ambient Air)	t Group:					17	
1	Sulphur Dioxide (SO ₂) µg	′m³ 11	4 80	CPCB Guidelines for t Pollutants, Volume I, 2	the Measurement of Ambient Air 2012-13, Page No.1-6		1	Sulphur Dioxide (SO ₂)	µg/m ³	13.8	80	CPCB Guidelines for the Pollutants, Volume I, 2		
2	Nitrogen Dioxide	(NO ₂) µg	^r m ³ 14	5 80		the Measurement of Ambient Air 2012-13, Page No.7-10		2	Nitrogen Dioxide	(NO ₂)	µg/m³	15.7	80	CPCB Guidelines for the Pollutants, Volume I, 2		
3	Particulate Matter than 10µm) or PM		′m³ 67	100		he Measurement of Ambient Air 2012-13, Page No.11-14	1 A.	3	Particulate Matter than 10µm) or PM		µg/m ³	74	100	CPCB Guidelines for th Pollutants, Volume I, 2	e Measuremen	t of Ambien
	e e		END O	F REPORT					dian ropin) of th		F	ND OF R	FPORT	Poliutants, volume I, 2	712-13, Fage N	10.11-14
N	2. LOQ: Limit 3. Duration of 4. TWA: Time 5. NAAQS : N 6. #- NAAQS 7. The result I 8. This report	isted refers only is not to be repro	ge Air Quality S a. TWA in ca to the tested duced exce	se of Sulphur sample(s) an ot in full, witho	Dioxide, Nitrogen I d applicable param ut the written appre d to mahabalrepor	neter(s). oval of the laboratory.		Nc	 The result li 8. This report 	of Quantific Sampling: 2 Weighted A lational Amb specified as isted refers is not to be	ation. 24 h Average bient Air Qu 24 h. TW only to the reproduce	A in case o tested sam d except in	f Sulphur E ple(s) and full, withou	Dioxide, Nitrogen I applicable param t the written appro d to mahabalrepor	eter(s). val of the la	aboratory
					TIA											

25 MW WHRB CAPTIVE POWER PLANT EC NO J-13012/123/07-1A-II Dtd.12.10.09

Period 1st June 2024 - 31st December 2024.

POWER PLANT

Sr.no	Conditions	Compliance Status
1	It is noted that the proposal is for grant of environment clearance for 25 MW Waste Heat Recovery based captive power plant by M/s. Lloyds Metal & amp; Engineers Ltd.	
	Project information from submitted & amp; considered documents is summarized as below-	
	Name of the Project: Environmental clearance for 25 MW Waste Heat Recovery based captive power plant.	
	Project Proponent : M/s. Lloyds Metal & amp; Energy Ltd.	Noted & Aware
	Location of Project: Plot no. A1 & amp; A2, MIDC Industrial area Ghugus, Chandrapur-442505	
	Latitude: 19°56'15"N	
	Longitude:79007'39"E	
	Type of Project: Captive Power Plant: based on waste heat recovery from existing sponge iron unit	
	Total Plot Area:10 acres	
	Estimated cost of project : Rs.106 Cr.	
	Water Requirement: 6000 m 3 /day, Source: River water.Source: Wardha River.	
	Waste water generated : Effluent will be recirculated constantly and will be treated in Effluent Treatment plant with recirculation type,ETP capacity: 200 m 3 /hr.	
	Fuel requirement	

• Coal-340 Tonne/day	
Solid Waste Generation : Total ash generated : Fly ash quantity: 109 T/day	
Bottom ash quantity : 27 T/day	
Fly ash Disposal: FBC Boiler with 100% dry dense A phase system is proposed for collection & amp; transportation of ash collected, and will be stored in silos (capacity 250 m3), it will be disposed of in trucks. The silos shall be partly of RCC and partly of steel construction. Compressors of required capacity and pressure of oil lubricated screw type will be provided for the ash handling system. The fly ash shall be sent to cement manufacturers.	Noted &Fly ash being sent to cement manufacturers.
Air pollution control.	
• High efficiency electrostatic precipitator shall be installed and designed with at least 99% efficiency.	Installed the high capacity ETS , ELEX , 195000m3/Hrs
• ESP to limit the dust content of the flue gas to less than 100 mg./Nm 3 will be provided.	Upgraded the 50mg/Nm3 and plan for the upgrading the new standard of 50mg/Nm3
• The chimney is 75 meters high.	100 Mtrs
Green Belt Development: Area-45.87 acres 10,000 nos. of trees shall be planted for green belt.	Industry has already planted approx. 100000 Nos of Trees at the Power Plant area.
Environmental Management Plan: During construction phase: Rs. 175.5 Lakhs, Operation phase: 19.9 Lakhs.	Noted
The proposal has been considered by SEIAA in its 14th meeting decided to accord environmental clearance to the said project under the provisions of Environment Impact Assessment Notification, 2006 subject to implementation of the following terms and conditions :-	Noted
i)Consent for Establishment&shall be obtained from Maharashtra Pollution Control Board under Air and Water Act and a copy shall be submitted to the Environment	Strictly followed

department before start of any construction work at the site.	
ii)No land development / construction work preliminary or otherwise relating to the project shall be taken up without obtaining due clearance from respective authorities.	Strictly followed
iii) No additional land shall be used/ acquired for any activity of the project without obtaining proper permission.	Strictly followed
iv)No fuel other than mentioned above with said contents shall be used without obtaining proper permission.	Strictly followed
v)For controlling fugitive natural dust, regular sprinkling of water & wind shields at appropriate distances in vulnerable areas of the plant shall be ensured.	Approx.100 Numbers of Water Sprinklers are installed at the Power Plant area and 600 Liters X 02,1200 Liters Water Tankers is Engage for the Plant for avoiding Emission.
vi) Regular monitoring of the air quality, including SPM &SO2 levels both in work zone and ambient air shall be carried out in and around the power plant and records shall be maintained. The location of monitoring stations and frequency of monitoring shall be decided in consultation with Maharashtra pollution control board (MPCB) & submit a report accordingly to MPCB.	Industry has conducted the monthly environment monitoring by the NAABL / MoEF Approved laboratory and report submitted to State Pollution Control Board, Chandrapur as Annex-A
vii)A detailed scheme for rain water harvesting shall be prepared and implemented to recharge ground water.	Implemented
viii) Periodic monitoring of ground water shall be undertaken and results analyzed to ascertain any change in the quality of water. Results shall be regularly submitted to the Maharashtra Pollution Control Board.	Industry has conducted the Monthly Monitoring by the MoEF/NAABL Approved laboratory and report to be submitted to MPCB, Latest Report for the month of December 2024 is Attached as Annex-A
ix) Leq. of Noise level shall be maintained as per standards. For people working in the high noise area, requisite personal protective equipment like earplugs etc. shall be provided.	Industry has conducted the Monthly Monitoring by the MoEF/NAABL Approved laboratory and report to be submitted to MPCB, Latest Report for the month of December 2024 is Attached as Annex-A
x)The overall noise level In and around the plant shall be kept within the standards by providing noise control measures including acoustic hoods, silencers, enclosures,	Completed.

etc. On all sources of noise generation. The ambient noise levels shall conform to the standards prescribed under Environmental (Protection) Act.1986 Rules, 1989.	
xi)Green belt shall be developed & amp; maintained around plant periphery. Green Belt Development shall be carried out considering CPCB guidelines including selection of plant species and in consultation with the local DFO/Agriculture Deptt.	Develop 33-40% Greenery around the Plant Periphery and report to Concerned.
xii)Adequate safety measures shall be provided to limit the risk zone within the plant boundary, in case of an accident. Leak detection devices shall also be installed at strategic places for early detection and warning.	Strictly followed.
xiii)Occupational health surveillance of the workers shall be done on a regular basis and record maintained as per Factories Act.	Annual Medical Health Checkup is done by the Health & Safety Department.
xiv) The company shall make the arrangement for protection of possible fire hazards during the manufacturing process in material handling.	Being Implemented
xv) The project authorities must strictly comply with the rules and regulations with regards to handling and disposal of hazardous wastes in accordance with the Hazardous waste (Management and Handling) Rules, 2003. Authorization from MPCB shall be obtained for collections /treatment /storage/disposal of hazardous waste.	Strictly followed. Hazardous waste is generated 3.65 KL/A as per the consent conditions it is reused in kiln for firing and return submitted on every year. Enclosed the Latest submitted Hazardous Waste return (Form IV) dtd.26/06/2024 as Annex-B.
xvi)The company shall undertake following Waste Minimization Measures:	Being Practiced
•Metering of quantities of active ingredients to minimize waste.	Being Practiced
•Reuse of By-products from process as raw materials or as raw materials substitutes in other processes.	Being Practiced
•Maximizing Recoveries.	Being Practiced
 •Use of an automated material transfer system to minimize spillage.	Being Practiced

•Use of Closed feed system into batch reactors.	Being Practiced
xvii) Regular mock drills for on-site emergency management plan shall be carried out Implementation of changes /improvements required, if any, in the on-site management plan shall be ensured.	Being Practiced
xviii) A separate environment management cell with qualified staff shall be set up for implementation of the stipulated environmental safeguards.	Already set up the qualified staff for the implementation of Environmental Safeguard.
xix) Transportation of ash will be through closed containers and all measures should be taken to prevent spilling of the ash.	Transportation is allowed only Closed containers and covered with tarpaulin.
xx) The coal will be transported through closed containers.	Transportation is allowed only Closed containers.
xxi) Proper coal handling, transportation and handling system should be as per plan approved by MPCB.	Being Practiced
xxii) Separate silos will be provided for collecting and storing bottom ash and fly ash.	Being Practiced
xxiii) Separate funds shall be allocated for implementation of environmental protection measures /EMP along with item-wise breaks-up. These costs shall be included as part of the project cost .The funds earmarked for the environment protection measures shall not be diverted for other purposes and year- wise expenditure should be reported to the MPCB & amp; this department.	Being Practiced
xxiv) The project management shall advertise at least in two local newspapers around the project, one of which shall be in the Marathi language of the local concerned within seven days of the issue of this letter, informing that the project has been accorded environment clearance and copies of the clearance letter are available with the Maharashtra Pollution Control Board and may also seen at website at http://envis.maharashtra.gov.in widely circulated in the region	Compiled and Circulated through Advertisement to News Paper.

xxv) Project management should submit half yearly compliance reports in respect of the stipulated prior environment clearance terms and conditions in hard & soft copies to the MPCB & this department on 1st June & 1st December of each calendar year.	Submitted regularly as per the prescribed.
xxvi)A copy of the clearance letter shall be sent by proponent to the concerned Municipal Corporation and the local NGO, if any from whom suggestions/representations, if any were received while processing the proposal. The clearance letter shall also be put on the website of the company by the proponent.	The coal washery plant is situated in the MIDC area.
xxvii) The proponent shall upload the status of compliance of the stipulated EC conditions, including results of monitored data on their website and shall update the same periodically. It shall simultaneously be sent to the Regional Office of MoEF, the respective zonal office of CPCB and the SPCB. The criteria pollutant levels namely; SPM, RSPM,SO2, NOX, (ambient levels as well as stack emissions) or critical sartorial parameters, indicated for the project shall be monitored and displayed at a convenient location near the main gate of the company in the public domain.	Ambient air monitoring stations data displayed at main Gate. Attached Photographs of Display Board as Annex-C
xxviii) The project proponent shall also be submit six monthly reports on the status of compliance of the stipulated EC conditions including results of monitored data (both in hard copies as well as by e-mail) to the respective Regional Office of MoEF, the respective Zonal Office of CPCB and the SPCB.	Being Practiced
xxix) The environmental statement for each financial year ending 31st March in form-V as is mandated to be submitted by the project proponent to the concerned State Pollution Control Board as prescribed under the Environment (Protection) Rules, 1986, as amended subsequently, shall also be put on the website of the company along with the status of compliance of EC conditions and shall also be sent to the respective Regional Offices of MoEF by e-mail.	Submitted on Every Year and informed to MPCB.Last Environment Statement (Form V) is submitted 25 th September 2024. Attached as Annex-D

	xxx) The environmental clearance is being issued without prejudice to the court as pending in the court of law and it does not mean that the project proponent has not violated any environmental laws in the past and whatever decision of the court will be binding on the project. Hence this clearance does not give immunity to the project proponent in the case filed against him.		
4	The Environment department reserves the right to revoke the clearance if conditions stipulated are not implemented to the satisfaction of the department or for that matter, for any other administrative reason	Noted	
5	The validity of the Environmental Clearance accorded shall be valid for a period of 5 years to start of production operations by the power plant.	Noted	
6	In case any deviations or alteration in the project from those submitted to this department for clearance, a fresh reference should be made to the department to assess the adequacy of the condition(s) imposed and to incorporate additional environmental protection measures required, if any.		
7	The above stipulations would be enforced among others under the Water (Prevention & amp; Control Pollution) Act, 1974, the Air (Prevention & amp; Control Pollution) Act, 1981, the Environmental (Protection) Act, 1986 and rules there under, Hazardous Wastes (Management &; Handling) Rules, 1989 and its amendments, the public Liability Insurance Act, 1991 and its amendments.	Noted	
1	The project proponent shall comply with all the environmental protection measures and safeguards proposed in the documents submitted to the Ministry. All the recommendations made in the EIA/EMP in respect of environmental management, and risk mitigation measures relating to the project shall be implemented.	Agreed, will be done as per norms	Under Progress

2	This Environmental clearance is granted subject to final outcome of Hon'ble Supreme Court of India, Hon'ble High Court, Hon'ble NGT and any other Court of Law, if any, as may be applicable to this project.	Agreed	Agreed for final verdict of any court of law
3	The project proponent shall utilize modern technologies for capturing of carbon emitted and shall also develop carbon sink/carbon sequestration resources capable of capturing more than emitted. The implementation report shall be submitted to the IRO, MoEFCC in this regard.	Agreed	Under Progress
4	In pursuance to MoEFCC OMs dated 31st October, 2019 & 30th December, 2019 issued in compliance of the order of Hon'ble NGT in OA No. 1038/2018 dated 19th August, 2019, the compliance of all the conditions applicable to CEPI shall be implemented as per the submitted plan.	Agreed	Under Progress
5	The nearest habitation to plant is Ghugus village located at 0.5 km away from the project site boundary in North direction. Project Proponent shall implement the action plan for environmental safeguard measures to minimize the impact on the habitation of the locals as submitted. The company shall also include this location in its environmental monitoring programme and strengthen the greenbelt layer towards the village.	93.52 ha. Out of the total area, green	Complied
6	There are two natural drainages passing through the project site. Anuradha Lake (620 m, W), Wardha River (2.5 Km, SW), Nirguda Nala(3.0 Km, SSW), Penganga River (5.0 Km, SE) and Sarai Nala (6.5 Km, NE) are flowing within 10 Km. radius of the plant site. A robust and foolproof Drainage Conservation scheme to protect the natural drainage and its flow parameters; along with Soil conservation scheme and multipleErosion control measures shall be implemented.	The total length of drains passing within the boundary of the proposed project to the intersection is 2000 m. As on dated.Industry has allotted a budget of Rs. 2.05 Crores for reconstructing the drain . 40% of work for conservation of natural drain passing through the project site is completed. Rs.0.82 Crores has already been spent for excavation and filling of Earth/ moorum and for thick stone pitching.We have submitted the revised Nala Diversion proposal to the State irrigation department for their approval. The work of natural drainages Diversion work will be started after obtaining the approval from the State irrigation department.	Under progress
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7	The total water requirement of 6750 KLD shall be sourced from Wardha River after obtaining necessary permission from the Competent Authority. No groundwater abstraction is permitted.	Noted.Permission received & the jackwell construction has started and will be completed.	Under progress
8	Three tier Green Belt shall be developed in at least 50% of total project area as per the submitted action plan with native species all along the periphery of the project site of adequate width and tree density shall not be less than 2500 per ha. Survival rate of green belt development shall be monitored on a periodic basis to ensure that damaged plants are replaced with new plants in the subsequent years. Gap filling of existing plantations shall be completed within six months as per the commitment. PP shall develop greenbelt in the form of shelter belt consisting of a total of 6 rows of 2x2 m plantation with tall trees & amp; broad leaves with thick canopy along with windshield inside the plant premises to act as green barrier for air pollution & noise levels towards Ghugus villages. Compliance status in this regard, shall be submitted to the concerned Regional Office of the MoEF&CC.	The total area of the project area is 93.52 ha. Out of the total area, green belt development is done in 47.7 ha (51%) of plant area. 2,34,650 nos. of trees are planted and 1,05,000 nos. survived till date. Further gap filling will be done. About 15000 nos. additional trees will be planted. Out of 15000 nos. 15000 trees are planted. As informed, apart from above mentioned greenbelt development PP has planted and maintained about 1,00,000 trees in residential colonies 2 kms away from the plant. In addition to this it is committed to do plantations at locations suggested by Nagar Parishad Ghugus, Nearest Gram Panchayat Usgaon &Mhatardevi.	Already Complied

9	All the commitments made towards socio-economic development of the nearby villages shall be satisfactorily implemented. The action plan based on the social impact assessment study of the project as per the EMP in accordance with the Ministry's OM dated 30.09.2020 amounting to Rs. 7.39 Crores shall be strictly implemented and progress shall be submitted to the Regional Office of MoEFCC.	Under progress	Under progress
10	PP shall undertake village adoption programmes and prepare and implement the action plan to develop them into a model village.	Industry has adopted two villages and accordingly development activities are carried out based on need based assessment study. Skill development training was provided to 25 youths from Ghugus, Mhatardevi &Usgaon. 15 nos. of Solar paneled LED street light has been purchased and installed in Mhatardevi &Usgaon village. 1 Ambulance & 1 funeral vehicle has been purchased & amp; handed over to Ghugus Nagar Parishad. Industry has appointed NGO LOLT (Light Of Life Trust) and through this NGO They have selected 3 nearby schools from 8th Std. to 10 std. and developed their Computer lab, Science Lab, Library, developed basic infrastructure like sanitation facility, shed etc. also they have appointed teachers for career guidance programs and to increase children participation in schools. LMEL have conducted medical health camps at Ghugus and also sponsored 2 health camps at Ghugus. 5000 trees have been planted at village Ghugus, Ussgaon, Mhatardevi, Nakoda, and Shengaon. PP informed that they will construct Public toilets and drinking water facilities at village Mhatardevi and Usgaon after the rainy season.	
	Statutory compliance:		

1	The Environment Clearance (EC) granted to the project/ activity is strictly under the provisions of the EIA Notification, 2006 and its amendments issued from time to time. It does not tantamount/ construe to approvals/ consent/ permissions etc., required to be obtained or standards/conditions to be followed under any other Acts/Rules/Subordinate legislations, etc., as may be applicable to the project.	Noted and will be taken care of.	Continuous process
	II. Air quality monitoring and preservation		
1	The project proponent shall install a 24x7 continuous emission monitoring system at process stacks to monitor stack emission as well as 04 Nos. Continuous Ambient Air Quality Station (CAAQMS) for monitoring AAQ parameters with respect to standards prescribed in Environment (Protection) Rules 1986 as amended from time to time. The CEMS and CAAQMS shall be connected to SPCB and CPCB online servers and calibrate these systems from time to time according to equipment supplier specification through labs recognized under Environment (Protection) Act, 1986 or NABL accredited laboratories.	Industry installed 02 Nos of Ambient air AAQMS and Stack emission OCEMS to Process Stacks and continuously monitored. Both are connected to MPCB/ CPCB Server, with the remaining two stations installed till 31st March 2025.	Under procurement
11	The project proponent shall carry out Continuous Ambient Air Quality monitoring for common/criterion parameters relevant to the main pollutants released (e.g. PM10 and PM2.5 in reference to PM emission, an SO2 and NOx in reference to SO2 and NOx emissions) within and outside the plant area (at least at four locations one within and three outside the plant area at an angle of 120° each), covering upwind and downwind directions.	Noted	
111	The project proponent shall monitor fugitive emissions in the plant premises at least once in every quarter through laboratories recognized under Environment (Protection) Act, 1986 or NABL accredited laboratories.	Shall be complied along-with the project completion.	Continuous process
IV	Sampling facilities at process stacks shall be provided as per CPCB guidelines for manual monitoring of emissions.	Shall be complied along with project completion.	
V	An appropriate Air Pollution Control (APC) system shall be provided for all the dust generating points including	Presently under designing to meet the requirement shall be complied.The	

	fugitive dust from all vulnerable sources, so as to comply with prescribed stack emission and fugitive emission standards.	Design has been completed and the equipment are in construction State.(ESP) - Enclosed Photograph of Designed Construction as Annex-E	
VI	The project proponent shall provide leakage detection and mechanized bag cleaning facilities for better maintenance of bags.	The Design has been completed and the equipment is in supply State.	
VII	A sufficient number of mobile or stationery vacuum cleaners shall be provided to clean plant roads, shop floors, roofs, regularly.	Shall be complied as per the guideline with the project completion.	
VIII	Ensure covered transportation and conveying of raw material to prevent spillage and dust generation. The project proponent uses leak proof trucks/dumpers carrying coal and other raw materials and covers them with tarpaulin.	Shall be complied as per guideline.	
IX	Recycle and reuse iron ore fines, coal and coke fines, lime fines and such other fines collected in the pollution control devices and vacuum cleaning devices in the process after briquetting/ agglomeration.	Coal fines are consumed in the AFBC boiler, Iron fines shall be sold to Iron agglomeration units.	
х	The project proponent shall provide primary and secondary fume extraction systems at all heat treatment furnaces.	Not applicable	
XI	Wind shelter fence and chemical spraying shall be provided on the raw material stock piles.	Covered Material storage is in operation partially and shall be done completely.	
XII	Design the ventilation system for adequate air changes as per prevailing norms for all tunnels, motor houses, Oil Cellars.	Under designing stage and will be complied with project completion.The Design has been completed and the equipment are in execution State.	
XIII	Pollution control systems in the plant shall be provided as per the CREP Guidelines of CPCB.	The system is being designed as per the guideline and will be implemented.The Design has been completed and the equipment are in execution State.	
XIV	The project proponent shall adopt the Clean Air practices like mechanical collectors, wet scrubbers, fabric filters	The equipment is planned with E.S.P's and Bag filter to ensure clean air	

	ii	1
(bag houses), electrostatic precipitators, combustion systems (thermal oxidizers), condensers, absorbers, adsorbers, and biological degradation. Controlling emissions related to transportation shall include emission controls on vehicles as well as use of cleaner fuels. Sufficient numbers of additional truck mounted Fog/Mist water cannons shall be procured and operated regularly inside the project premises and also in the surrounding villages to arrest suspended dust in the atmosphere.	practices will be complied along with the project completion.Industry having sweeping and fogger machine for road cleaning, Photographs is enclosed as Annex-A. The Design has been completed and the equipments are in Execution State.	
Bag filters shall be cleaned regularly and efficiency of the bag filter system shall be monitored at regular intervals.	The filters are designed with a self cleaning arrangement and will be monitored for efficient working.	
Water Sprinklers/Water mist system shall be installed near raw material yards, operational units and other strategic locations to control fugitive emissions from the plant.	The Mist system is being installed in the stock piles as per guidelines.	
The particulate matter emissions from the process stacks shall be less than 30 mg/Nm3 and measures shall be undertaken as per the submitted action plan. Efficient Air monitoring equipment shall be installed.	Under execution state	
Following additional arrangements to control fugitive dust shall be provided:		
Fog / Mist Sprinklers at all on bulk raw material storage areas (at the transfer points) like Iron Ore, Coal and for Fly Ash and similar solid waste storage areas	The fog systems are considered and under installation will be completed with the project completion.Installed Sprinklers Photographs,Enclosed as Annex-F	
Proper covered vehicles shall be used while transporting materials.	Shall be complied as per guideline.	
Wheel washing mechanism shall be provided in entry and exit gates with complete recirculation system.	02 Nos of Wheel Washing Mechanism is installed at ENTRY and EXIT.Photographs is Enclosed as Annex-G	
	 systems (thermal oxidizers), condensers, absorbers, adsorbers, and biological degradation. Controlling emissions related to transportation shall include emission controls on vehicles as well as use of cleaner fuels. Sufficient numbers of additional truck mounted Fog/Mist water cannons shall be procured and operated regularly inside the project premises and also in the surrounding villages to arrest suspended dust in the atmosphere. Bag filters shall be cleaned regularly and efficiency of the bag filter system shall be monitored at regular intervals. Water Sprinklers/Water mist system shall be installed near raw material yards, operational units and other strategic locations to control fugitive emissions from the plant. The particulate matter emissions from the process stacks shall be less than 30 mg/Nm3 and measures shall be undertaken as per the submitted action plan. Efficient Air monitoring equipment shall be installed. Following additional arrangements to control fugitive dust shall be provided: Fog / Mist Sprinklers at all on bulk raw material storage areas (at the transfer points) like Iron Ore, Coal and for Fly Ash and similar solid waste storage areas Wheel washing mechanism shall be provided in entry and 	systems(thermal oxidizers), condensers, absorbers, adsorbers, and biological degradation. Controlling emissions related to transportation shall include emissions road fogger machine for road controls on vehicles as well as use of cleaner fuels. Sufficient numbers of additional truck mounted Fog/Mist water cannons shall be procured and operated regularly inside the project premises and also in the surrounding villages to arrest suspended dust in the atmosphere.the project completion.Industry having sweeping and fogger machine for road completed and the equipments are in Execution State.Bag filters shall be cleaned regularly and efficiency of the bag filter system shall be monitored at regular intervals.The filters are designed with a self cleaning arrangement and will be monitored for efficient working.Water Sprinklers/Water mist system shall be installed near raw material yards, operational units and other plant.The Mist system is being installed in the stock piles as per guidelines.The particulate matter emissions from the process stacks shall be less than 30 mg/Nm3 and measures shall be undertaken as per the submitted action plan. Efficient Air monitoring equipment shall be installed.Under execution stateFog / Mist Sprinklers at all on bulk raw material storage areas (at the transfer points) like Iron Ore, Coal and for Fly Ash and similar solid waste storage areasThe fog systems are considered and under installation will be completed with the project completion.Installed Sprinklers Photographs,Enclosed as Annex-FProper covered vehicles shall be used while transporting materials.Shall be complied as per guideline.Wheel washing mechanism shall be provided in entry and exit gates with complete recirculation system.

XIX	Hoppers of the coal crushing unit and other washery units shall be fitted with high efficiency bag filters/mist spray water sprinkling system shall be installed and operated effectively at all times of operation to check fugitive emissions from crushing operations, transfer points of closed belt conveyor systems and from transportation roads.		
XX	The raw coal, washed coal and coal wastes (rejects) shall be stacked properly at rearmarked site (s) within stockyards fitted with wind breakers/shields. Adequate measures shall be taken to ensure that the stored mineral does not catch fire.		
XXI	The temporary reject sites should appropriate planned and designed to avoid air and water pollution from such site	As per guidelines the sites are prepared and under implementation	
XXII	During the operational phase at Captive Power Plant, Action Plan to monitor coke/coal dust exposures in different process plants using personal and area air samplers and to compare with permissible limits as per Indian Factories Act, 1948 shall be implemented.	Shall be complied as per guidelines.	
ххш	The coal dust should be monitored at coal unloading, crushing, furnace areas and should be within 2 mg/m3, respirable dust fraction containing less than 5% quartz as per Indian Factories Act, 1948.	Under designing and implementation.	
XXIV	Online stack monitoring system for IF and RHF shall be installed and monitoring report shall be submitted to the concerned Regional Office of the MoEF&CC along with the six monthly compliance report	Shall be done, if Applicable	
XXV	Low NOx Burners will be installed at Reheating Furnace for control of Gaseous emissions generated while using PNG.	Not Applicable	
	Water quality monitoring and preservation		

I	The project proponent shall install 24x7 continuous effluent monitoring system with respect to standards prescribed in Environment (Protection) Rules 1986 as amended from time to time and connected to SPCB and CPCB online servers and calibrate these systems from time to time according to equipment supplier specification through labs recognized under Environment (Protection) Act, 1986 or NABL accredited laboratories.	Under continuous monitoring	Under procurement
11	The project proponent shall regularly monitor ground water quality at least twice a year (pre- and post-monsoon) at sufficient numbers of piezometers/sampling wells in the plant and adjacent areas through labs recognized under Environment (Protection) Act, 1986 and NABL accredited laboratories.	Complied	Under procurement
111	Garland drains and collection pits shall be provided for each stock pile to arrest the run-off in the event of heavy rains and to check the water pollution due to surface runoff.	Covered storage is planned and 50% completed and balance 50% is under progress.	
IV	Water meters shall be provided at the inlet to all unit processes in the plants.	Under Implementation	
V	The project proponent shall make efforts to minimise water consumption in the plant complex by segregation of used water, practicing cascade use and by recycling treated water.	Planned and will be implemented with completion of the project.	
VI	The proposed project shall be designated as "Zero Liquid Discharge" Plant. ETP shall be installed and there shall be no discharge of effluent from the plant. Domestic effluent shall be treated in Sewage Treatment Plant. Suitable measures shall be adopted for sewage water handling to ensure no contamination of any kind of water body.	Planned and will be implemented with completion of the project.The ZLD plant is under construction. Under Progress Photographs is Enclosed as Annex-H	900 KLD ZLD construction under progress
VII	All stockyards shall have impervious flooring and shall be equipped with a water spray system for dust suppression. Stock yards shall also have garland drains and catch pits to trap the run off material and shall be implemented as per the action plan submitted in the EIA/EMP report.	The covered shed has an impervious floor. Photos Enclosed as Annex-I	

VIII	Rain water harvesting shall be implemented to recharge/harvest water as per the action plan submitted in the EIA/EMP report.	Rain Water Harvesting is under implementation. Enclosed Photographs as Annex-J	4 pits completed 5 under progress out of 11 pits
IX	The project proponent shall provide the ETP for effluents of rolling mills to meet the standards prescribed in G.S.R. 277 (E) 31st March 2012 (applicable to IF/EAF) as amended from time to time.	Shall be taken care, if applicable.	
x	The effluent discharge (mine waste water, workshop effluent) shall be monitored in terms of the parameters notified under the Water Act, 1974 Coal Industry Standards vide GSR 742 (E) dated 25.9.2000 and as amended from time to time by the Central Pollution Control Board.	Under monitoring	
XI	Heavy metal content in raw coal and washed coal shall be analysed once in a year and records maintained thereof.	Complied, Enclosed Photographs as Annex-K	
XII	The rejects should preferably be utilized in FBC power plant or disposed off through sale for its gainful utilization. If the coal washery rejects are to be disposed off, it should be done in a safe and sustainable manner with adequate compaction and post closure arrangement to avoid water pollution due to leachate from rejects and surface run off from reject dumping sites.	Yes	
XIII	An Integrated Surface Water Management Plan for the washery area up to its buffer zone considering the presence of any river/rivulet/pond/lake etc. with impact of coal washing activities on it shall be prepared, submitted to MoEFCC and implemented.	Under Planning	
XIV	Waste Water shall be effectively treated and recycled completely either for washery operations or maintenance of green belt around the plant.	Under Planning The Design has been completed and is under execution stage.	
XV	Rainwater harvesting in the washery premises shall be implemented for conservation and augmentation of ground water resources in consultation with the Central Ground Water Board.	Under implementation	4 Nos recharge pit installed

XVI	No ground water shall be used for coal washing unless otherwise permitted in writing by competent authority (CGWA) or MoEFCC. The make-up water requirement of washery should not exceed 1.5 m3 /tonne of raw coal.	Yes	
XVII	Regular monitoring of ground water level and quality shall be carried out in and around the mine lease area by establishing a network of existing wells and constructing new piezometers during the mining operations. The monitoring of ground water levels shall be carried out four times a year i.e.pre-monsoon, monsoon, post-monsoon and winter. The ground water quality shall be monitored once a year, and the data thus collected shall be sent regularly to MOEFCC/RO.	Agreed	
XVIII	The project proponent shall take all precautionary measures to ensure riverine/ riparian ecosystem in and around the coal mine up to a distance of 5 km. A riverine/riparian ecosystem conservation and management plan should be prepared and implemented in consultation with the irrigation / water resource department in the state government	Not applicable	
XIX	Air Cooled condensers shall be used in the captive power plant.	Under designing stage will be finalized based on Air/recycled water availability	
	Noise monitoring and prevention		
1	Noise pollution shall be monitored as per the prescribed Noise Pollution (Regulation and Control) Rules, 2000 and amendments thereof, and report in this regard shall be submitted to Regional Officer of the Ministry as a part of six-monthly compliance report.	Noted and will be implemented.	
II	The ambient noise levels should conform to the standards prescribed under E(P)A Rules, 1986 viz. 75 dB(A) during day time and 70 dB(A) during night time.	Noted and will be implemented.	

111	PP shall identify extreme hot areas through heat stress survey as well as noise monitoring within process plants to ensure that workers not exposed above 90 dBA levels as per Factories Act, 1948.	Under designing and will be implemented along with the completion of the project.	
	Energy Conservation measures		
I	Use a torpedo ladle for hot metal transfer as far as possible. If ladles are not used, provide covers for open top ladles.	Shall be done, if applicable	
II	Provide solar power generation on roof tops of buildings, for solar light systems for all common areas, street lights, parking around project areas and maintain the same regularly.	Under implementation 1 Solar Power generation Unit has been installed at a four wheeler parking area and under commissioning.	
III	Provide LED lights in their offices and residential areas.	Complied	
IV	The project proponent shall provide a waste heat recovery system (pre-heating of combustion air) at the flue gases of reheating furnaces.		
V	Practice hot charging of slabs and billets/blooms as far as possible.		
VI	Ensure installation of regenerative type burners on all reheating furnaces.		
VII	The project proponent shall provide a waste heat recovery system on the DRI Kilns.	Under design and will be implemented along with the completion of the project.The Design has been completed and its under execution stage.	
VIII	The dolochar generated shall be used for power generation.	Under designing and will be implemented along with the completion of the project The Design has been completed and its under execution stage.	

IX	Tar shall be recovered from producer gas and shall be sold to registered processors and phenolic water shall be incinerated in After Burn Chamber (ABC) of DRI kilns.	Shall be done, if applicable	
Х	The PP shall implement the guidelines on sponge iron plants issued by the CPCB/SPCB in this regard.	Agreed	
	Waste management		
I	Oil Collection pits shall be provided in oil cellars to collect and reuse/recycle spilled oil.	Not Applicable	
II	Kitchen waste shall be composted or converted to biogas for further use.	Complied,Enclosed Photographs as Annex-L	
III	100% utilization of fly ash shall be ensured. All the fly ash shall be provided to cement and brick manufacturers for further utilization and Memorandum of Understanding in this regard shall be submitted to the Ministry's Regional Office.	Agreed 1 Fly ash brick manufacturing unit has been finished and will be operating from Feb-2025.	Under progress
IV	The Plastic Waste Management Rules 2016, inter-alia, mandated banning of identified Single Use Plastic (SUP) items with effect from 01/07/2022. In this regard, CPCB has issued a direction to all the State Pollution Control Boards (SPCBs)/Pollution Control Committees (PCCs) on 30/06/2022 to ensure the compliance of Notification published by the Ministry on 12/08/2021. The technical guidelines issued by the CPCB in this regard is available at https://cpcb.nic.in/technical-guidelines-3/. All the project proponents are hereby requested to sensitize and create awareness among people working within the Project area as well as its surrounding area on the ban of SUP in order to ensure the compliance of Notification published by this Ministry on 12/08/2021. A report, along with photographs, on the measures taken shall also be included in the six monthly compliance reports being submitted by the project proponents.	Agreed	

V	A proper action plan must be implemented to dispose of the electronic waste generated in the industry.	Agreed	
VI	Rejects from coal washery shall only be used either in the captive power plant (or) in the Thermal Power Plants meeting emission standards.	Agreed	
	Green Belt		
1	The project proponent shall prepare GHG emissions inventory for the reduction of the same including carbon sequestration by trees.	Out of the total area, green belt development is done in 47.7 ha (51%) of plant area. 2,34,650 nos. of trees are planted and 1,05,000 nos. survived till date.Further gap filling will be done. About 15000 nos. additional trees will be planted. Out of 15000 nos. 15000 trees are planted. As informed, apart from above-mentioned greenbelt development PP has planted and maintained about 1,00,000 trees in residential colonies 2 kms away from the plant. In addition to this it is committed to do plantations at locations suggested by Nagar Parishad Ghugus, Nearest Gram Panchayat Usgaon & amp; Mhatardevi.	
11	Project proponents shall submit a study report on the Decarbonisation program, which would essentially consist of the company's carbon emissions, carbon budgeting/ balancing, carbon sequestration activities and carbon capture, use and storage and offsetting strategies. Further, the report shall also contain a time bound action plan to reduce the carbon intensity of its operations and supply chains, energy transition pathway from fossil fuels to renewable energy etc. All these activities/ assessments should be measurable and monitorable with defined time frames.	A study report on Decarbonisation is submitted and actions taken towards decarbonisation are as follows: Out of the total area, green belt development is done in 47.7 ha (51%) of plant area. 2,34,650 nos. of trees are planted and 1,05,000 nos. survived till date. Further gap filling will be done about 15000 nos. additional trees will be planted. Out of 15000 nos. 15000 trees are planted. As informed, apart from above mentioned greenbelt development PP has planted and maintained about 1,00,000 trees in a residential colony 2 kms away from	

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		the plant. In addition to this it is committed to do plantations at locations suggested by Nagar Parishad Ghugus, Nearest Gram Panchayat Usgaon & Mhatardevi	
111	Greening and Paving shall be implemented in the plant area to arrest soil erosion and dust pollution from exposed soil surface.		
	Public hearing and Human health issues		
1	Emergency preparedness plans based on the Hazard identification and Risk Assessment (HIRA) and Disaster Management Plan shall be implemented.		
11	The project proponent shall carry out heat stress analysis for the workmen who work in high temperature work zones and provide Personal Protection Equipment (PPE) as per the norms.	Under implementation	
111	Provision shall be made for the housing of construction labour within the site with all necessary infrastructure and facilities such as fuel for cooking, mobile toilets, mobile STP. Safe drinking water, medical health care, creche etc. The housing may be in the form of temporary structures to be removed after the completion of the project.	Under implementation. Enclosed Photographs as Annex-M	
IV	Occupational health surveillance of the workers shall be done on a regular basis and records maintained.	Complied	
	Environment Management		

I	The project proponent shall comply with the provisions contained in this Ministry' OM vide F.No. 22-65/2017-IA.III dated 30/09/2020. As part of Corporate Environment Responsibility (CER) activity, companies shall adopt nearby villages based on the socio-economic survey and undertake community developmental activities in consultation with the village Panchayat and the District Administration as committed.	Agreed	
Ι	The company shall have a well laid down environmental policy duly approved by the Board of Directors. The environmental policy should prescribe for standard operating procedures to have proper checks and balances and to bring into focus any infringements/deviation/violation of the environmental / forest / wildlife norms /conditions. The company shall have a defined system of reporting infringements / deviation / violation of the environmental / forest / wildlife norms / conditions and /or shareholders / stake holders. The copy of the board resolution in this regard shall be submitted to the MoEFCC as a part of a six-monthly report.	Agreed	
111	A separate Environmental Cell both at the project and company head quarter level,Qualified personnel shall be set up under the control of senior Executive, who will directly to the head of the organization.	Environment management cell established.	
IV	Performance tests shall be conducted on all pollution control systems every year and the report shall be submitted to the Integrated Regional Office of the MoEFCC.	Agreed	
	Miscellaneous		

1	The project proponent shall make public the environmental clearance granted for their project along with the environmental conditions and safeguards at their cost by prominently advertising it at least in two local newspapers of the District or State, of which one shall be in the vernacular language within seven days and in addition this shall also be displayed in the project proponent's website permanently.	The Hitavada & Punyanagari on 11th Feb 2024	Complied
II	The copies of the environmental clearance shall be submitted by the project proponents to the Heads of local bodies, Panchayats and Municipal Bodies in addition to the relevant offices of the Government who in turn has to display the same for 30 days from the date of receipt.	Communicated through copies	
III	The project proponent shall upload the status of compliance of the stipulated environment clearance conditions, including results of monitored data on their website and update the same on a half-yearly basis.	Will be updated as per norms	
IV	The project proponent shall monitor the criteria pollutants level namely; PM10, SO2,NOx (ambient levels as well as stack emissions) or critical sectoral parameters, indicated for the projects and display the same at a convenient location for disclosure to the public and put on the website of the company.	Existing Industry has installed 02 Nos of AAQMS Stations and both data is uploaded to MPCB / CPCB Server and also a display board is installed at the main gate for Public and continuously showing the ambient data on LED display board. Enclosed Photographs as Annex-N	Complied
V	Action plan for developing connecting and internal road in terms of MSA as per IRC guidelines shall be implemented	Under implementation and will be completed along with the project completion	Under progress
VI	The project proponent shall submit six-monthly reports on the status of the compliance of the stipulated environmental conditions on the website of the ministry of Environment, Forest and Climate Change at environment clearance portal.	Submitted regularly.	Under progress

VII	The project proponent shall submit the environmental statement for each financial year in Form-V to the concerned State Pollution Control Board as prescribed under the Environment (Protection) Rules, 1986, as amended subsequently and put on the website of the company.	Industry submitted the existing plant environment statement (form v) on a regular basis. Last submitted 20/09/2024 also follows this condition's proposed project.	Continuous progress
VIII	The project proponent shall inform the Regional Office as well as the Ministry, the date of financial closure and final approval of the project by the concerned authorities, commencing the land development work and start of production operation by the project.	Noted	
IX	The project proponent shall abide by all the commitments and recommendations made in the EIA/EMP report, commitment made during Public Hearing and also that during their presentation to the Expert Appraisal Committee.	Industry always abide by all the commitments and recommendations made in the EIA/EMP report	Under progress
X	The recommendations of the approved Site-Specific Wildlife Management Plan (in case of involvement of Schedule-I species) shall be implemented in consultation with the State Forest Department. The implementation report shall be furnished along with the six-monthly compliance report to the concerned Regional Office of the MoEF&CC.	A request letter has been given to the District Forest Officer on 03rd Jan 24 for a wildlife conservation plan with a request for a budget for the amount to be spent.	
XI	The PP shall put all the environment related expenditure, related to Action Plan on the PH issues, and other commitments made in the EIA/EMP Report etc. in the company web site for the information to public/public domain. The PP shall also put the information on the left over funds allocated to EMP and PH as committed in the earlier ECs and shall be carried out and spent in next three years, in the company web site for the information to public/public domain.	Under planning	
ХІІ	No further expansion or modifications in the plant shall be carried out without prior approval of the Ministry of Environment,Forests and Climate Change (MoEFCC).	Noted	

XIII	Concealing factual data or submission of false/fabricated data may result in revocation of this environmental clearance and attract action under the provisions of Environment (Protection) Act, 1986.	
XIV	The Ministry may revoke or suspend the clearance, if implementation of any of the above conditions is not satisfactory.	
XV	The Ministry reserves the right to stipulate additional conditions if found necessary. The Company in a time bound manner shall implement these conditions.	Agreed
XVI	The Regional Office of this Ministry shall monitor compliance of the stipulated conditions. The project authorities should extend full cooperation to the officer (s) of the Regional Office by furnishing the requisite data /information/monitoring reports.	Agreed
XVII	Any appeal against this EC shall lie with the National Green Tribunal, if preferred, within a period of 30 days as prescribed under Section 16 of the National Green Tribunal Act, 2010.	

Annex-A

LATEST ENVIRONMENT MONITORING REPORT



			I	EST RE	PORT			
		Report No.:	ME-0	055241203N	1		1	Date: 07.12.2024
	Ě.	ULR No.:	-					
Name ar Address	nd of Customer	LLOYDS MI Plot No. A-1 Dist: Chand	/2, M.I.	D.C. Area, (PO No.: PO Date		007243 6.2024
Sample	ion / Type	Stack Emiss	ion Sa	ampling Don	e by	Laborato	bry	
	g Location	Kiln 500 TPI		ample uantity / Pac	king	SO ₂ :30 r	nLX1N	lo. PVC Bottle
Date of S	Sampling	02.12.2024		-	ot of Sample	03.12.20	24	
	g Procedure	As per meth						
Date of S Analysis		03.12.2024	Da	ate of Comp nalysis	letion of	06.12.20	24	
Stack D	etails	14						_
Stack Ide	entity			Kiln 500 T	PD			
Stack att	ached to			ESP Outle	et		-	
	of construction			RCC	14			
		ound level (Me	ter)	60				
	ameter (Meter	.)		3.6		_		
	ape at top	-	-	Round			_	
Type of f	uei sumption (t/d)			Coal 441	_			
	Monitoring (h)			10:50 to 1	1:20			
Sr. No.	Parameter	100000	Sec. 2	Unit	Result	#Limit	Method	Reference
	Discipline:	Chemical Tes oup: Atmosph itack Emissio	eric		nooun	FLIIM	mourou	Relation
1	Sulphur Diox			ť/d	2.25	6.24	IS 1125	5 (Part 2):1985
	1		E	ND OF RE	PORT			
	 LOQ: Limit #: Limit as p The result p This report 	v Quantification of Quantification per MPCB con isted refers on is not to be rep aint pertaining	on sent. ly to the produce	d except in	full, without th	ne written a	approval	of the laboratory.
	 Any compla f 1 		to the re					

Mahabal Enviro Engineers Pvt. Ltd. PLOT NOS. 13,14,17,18, GRAMPANCHAYAT BOKHARA, CHHINDWARA ROAD, KORADI, NAGPUR, MAHARASHTRA, INDIA Phone: 0712-2612162/2612212 email: nagpur@mahabal.com **TEST REPORT** Report No.: ME-0056241203 Date: 07.12.2024 ULR No .: TC748724000025041F LLOYDS METALS & ENERGY LTD. PO No .: 6800007243 Name and Address of Customer Plot No. A-1/2, M.I.D.C. Area, Ghugus, PO Date: 25.06.2024 Dist: Chandrapur - 442 505. Stack Emission Sampling Done by Sample Laboratory Description / Type 100 TPD Kiln Thimble: 1 X 1 No. Sampling Location Sample SO2:30 mL X 1 No. PVC Bottle 181 Quantity / Packing NOx:25 mL X 1 No. PVC Bottle CO: Bladder 1 L X 1 No 02.12.2024 Date of Receipt of Sample 03.12.2024 Date of Sampling Sampling Procedure As per method reference Date of Start of 03.12.2024 Date of Completion of 06.12.2024 Analysis Analysis Stack Details Stack Identity 100 TPD Kiln I & II ESP Outlet Stack attached to Material of construction M.S. Stack height above ground level (Meter) 55 Stack Diameter (Meter) 1.8 Stack shape at top Round Coal Type of fuel 171 Fuel Consumption (t/d) Time of Monitoring (h) 11:30 to 12:00 Sr. No. Parameter Unit Result #Limit Method Reference **Discipline: Chemical Testing;** Product Group: Atmospheric Pollution (Stack Emission) Flue gas Temperature °C 120 IS 11255 (Part 3):2008 1 . 2

Flue gas Velocity m/s 9.5 IS 11255 (Part 3):2008 . Flue Gas Flow Rate Nm³/h 63060 IS 11255 (Part 3):2008 . Particulate Matter (PM) mg/Nm³ 35 50 IS 11255 (Part 1):1985 Sulphur Dioxide (SO₂) 561 mg/Nm³ IS 11255 (Part 2):1985 . Oxides of Nitrogen (NOx) mg/Nm³ 289 . IS 11255 (Part 7): 2005 Carbon Monoxide 19 IS 5182 (Part 10): 1999 mg/Nm³ END OF REPORT Reviewed and



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		2748724000025	042F		Date. 07.12.2024	1 · · · · · · · · · · · · · · · · · · ·		Report No.: M ULR No.: -	E-0056241203	N		Date: 07.12.2024
C. STATIST					31. A 1974 A	No. No.	E TRANSPORT	1				
Name and Address of Customer	LLOYDS META Plot No. A-1/2, I Dist: Chandrap	M.I.D.C. Area, C		PO No.: PO Date		*4	Name and Address of Customer	LLOYDS META Plot No. A-1/2, Dist: Chandrag	M.I.D.C. Area,	LTD. Ghugus,	PO No.: PO Date	6800007243 e: 25.06.2024
Sample Description / Type	Stack Emission	Sampling Don	ie by	Laborate	pry		Sample Description / Type	Stack Emission	Sampling Dor	ne by	Laborat	ory
Sampling Location	100 TPD Kiln III & IV	Sample Quantity / Pac	king	SO2:30	: 1 X 1 No. mL X 1 No. PVC Bottle	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	Sampling Location	100 TPD Kiln I & II	Sample Quantity / Par	cking	SO2:30	mL X 1 No. PVC Bottle
					mL X 1 No. PVC Bottle dder 1 L X 1 No		Date of Sampling	02.12.2024	Date of Rece	pt of Sample	03.12.20	024
Date of Sampling	02.12.2024	Date of Receip	nt of Sample				Sampling Procedure	As per method i	reference			
Sampling Procedure	As per method re		pt of Gample	00.12.20			Date of Start of	03.12.2024	Date of Comp	letion of	06.12.20	024
Date of Start of	03.12.2024	Date of Compl	letion of	06.12.20	24		Analysis		Analysis	-		
Analysis		Analysis			-		Stack Details					
							Stack Identity		100 TPD	Kiln I & II		
Stack Details							Stack attached to		ESP Out	et		
Stack Identity		100 TPD I ESP Outle	Kiln III & IV	-			Material of construction	n	M.S.			
Stack attached to Material of construction		M.S.	et				Stack height above gro				. P	
Stack height above gr		55					Stack Diameter (Meter	r)	1.8	1		
Stack Diameter (Mete		1.8					Stack shape at top	A second second second	Round			
Stack shape at top	.,	Round		_			Type of fuel Fuel Consumption (t/d)		Coal 171			
Type of fuel		Coal			17 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	·	Time of Monitoring (h))	11:30 to 1	12:00		
Fuel Consumption (t/c	i)	173	11				Time of Monitoring (ii)		11.50 10	12.00		
Time of Monitoring (h)	6	12:10 to 1	2:40		and the second se		Sr. No. Parameter		Unit	Result	#Limit	Method Reference
Sr. No. Parameter	CHARGE STREET	Unit	Result	#Limit	Method Reference		Discipline:	Chemical Testing	1:			
	Chemical Testing						Product Gro Pollution (S	oup: Atmospheri stack Emission)	<u>c</u>	-		
Product Gr	oup: Atmospheric Stack Emission)	2					1 Sulphur Diox		t/d	0.85	2.52	IS 11255 (Part 2):1985
1 Flue gas Te		°C	129		IS 11255 (Part 3):2008		and B		END OF RE	PORT		
2 Flue gas Ve	locity	m/s	9.8		IS 11255 (Part 3):2008	State State	and the second second		1			
3 Flue Gas Fl		Nm ³ /h	63448	· ·	IS 11255 (Part 3):2008		Note: 1. BQL: Below	v Quantification Li of Quantification	mit			
4 Particulate	Matter (PM)	mg/Nm ³	39	50	IS 11255 (Part 1):1985		3. #: Limit as p	per MPCB conser				
5 Sulphur Dio	1 /	mg/Nm ³	577		IS 11255 (Part 2):1985		4. The result I	isted refers only to	the tested san	ple(s) and ap	plicable p	arameter(s).
6 Oxides of N	itrogen (NOx)	mg/Nm ³	264		IS 11255 (Part 7): 2005		 I his report Any completion 	aint pertaining to the	he report can be	addressed to	ne written	approval of the laboratory. Ireports@gmail.com
7 Carbon Mor		mg/Nm ³	16	-	IS 5182 (Part 10): 1999		o. ruty comple	and portaining to th	is isport call be		- manabal	epono@gman.com
		END OF RE	-									
-		END OF RE	PORT			and serve				(then	1	
	Reviewed and					54		Reviewed and		2 m		
	authorised by					. 1 9		authorised by		WIELD		
Page 1 of 2	01.				CLASS AND CO. AND CO.		Page 1 of 1 QF/SALE/04	24		COF		
	01.				CLASS AND CO. AND CO.	and the second sec		211		COF		

			1	EST RE	PORT				
思然间		Report No.:	MEO	057241203N		-	1. A.	Date: 07.12.2024	-
		ULR No.:	-	0572412031		_		Date: 07.12.2024	
Name an Address	d of Customer		/2, M.I	& ENERGY .D.C. Area, 0 – 442 505.		PO No.: PO Date		0007243 6.2024	
Sample Description	on / Type	Stack Emiss	ion S	ampling Don	e by	Laborato	ory		
Sampling	Location	100 TPD Kill & IV		ample Quantity / Pac	king	SO2:30 r	nLX1N	No. PVC Bottle	
Date of S	ampling	02.12.2024	C	ate of Receip	ot of Sample	03.12.20	24		
Sampling	Procedure	As per metho	od refe	rence					
Date of S Analysis	tart of	03.12.2024		ate of Comp nalysis	letion of	06.12.20	24		
Stack De	tails		_	1					٦
Stack Ide				100 TPD I	Kiln III & IV				1
Stack atta	ached to			ESP Outle	et				
Material of	of construction	ı		M.S.					1
Stack hei	ght above gro	ound level (Me	ter)	55		1911			
	ameter (Meter)		1.8					
	ape at top			Round					
Type of fi			_	Coal					
	sumption (t/d))	2	173		_			1.1
Time of N	fonitoring (h)			12:10 to 1	2:40		1.1.1.1.1.1		1
Sr. No.	Parameter	ALL COMPANY	19197	Unit	Result	#Limit	Method	Reference	
01.110.	Discipline: Product Gro	Chemical Tes oup: Atmosph tack Emission	eric	onic	Result	#Linit	Method		
1	Sulphur Diox	(SO2)		t/d	0.88	2.52	IS 1125	5 (Part 2):1985	1
	£		E	ND OF RE	PORT			A CARL	- A
2 3 4 5	LOQ: Limit #: Limit as The result I This report	v Quantification of Quantification per MPCB con isted refers on is not to be rep aint pertaining	on sent. ly to th produc	e tested sam ed except in	full, without t	he written a	approval	of the laboratory.	
Page 1 o QF/SALE Issue No Date 05.1 Amd 03 D	/04	Reviewed an authorised by Multiple Kishor Yeol Branch Manac	/ e	7		and the second s			

38 Mahabal Enviro Engineers Pvt. Ltd.

PLOT NOS. 13,14,17,18, GRAMPANCHAYAT BOKHARA, CHHINOWARA ROAD, KORADI, NAGPUR, MAHARASHTRA, INDIA Phone: 0712-2612162/2612212 email: nagpur@mahabal.com

TEST REPORT

			- ±		FURI							
		Report No .:	ME-02	19241204				Date: 10.12.2024				
回城北		ULR No.:	TC748	724000025	193F		8	1 de la companya de l				
Name a Address	nd of Customer	LLOYDS ME Plot No. A-1 Dist: Chand	/2, M.I.I	D.C. Area, C		PO No.: PO Date:		007243				
Sample Descript	ion / Type	Stack Emiss	on Sa	mpling Don	e by	Laborator	ry					
Samplin	g Location	Power Plant Boiler		mple antity / Pac	king		LX1N	o. PVC Bottle o. PVC Bottle				
Date of	Sampling	03.12.2024	Da	te of Receip	ot of Sample	04.12.202	24					
Samplin	g Procedure	As per metho	d refere	ence								
Date of Analysis		04.12.2024		te of Compl alysis	letion of	07.12.202	24					
Stack D												
Stack Id				Power Pla								
	tached to				et (AFBC Bo	iler 90TPH)					
	of construction	-		RCC			_					
		ound level (Met	er)	100								
	ameter (Meter)		4.9		1000	1 a - 1					
Type of				Round	_	_						
	nsumption (t/d)			471								
	Monitoring (h)			10:30 to 1	1:00							
				1								
Sr. No.	Parameter			Unit	Result	#Limit	Method	Reference				
	Product Gro	Chemical Test oup: Atmosph tack Emission	eric		1							
1	Flue gas Ter	nperature		°C	125		IS 1125	5 (Part 3):2008				
2	Flue gas Vel	ocity	- 30.	m/s	6.0			5 (Part 3):2008				
3	Flue Gas Flo	w Rate		Nm ³ /h	291112			5 (Part 3):2008				
4	Particulate M	latter (PM)		mg/Nm ³	33	50		5 (Part 1):1985				
5	Sulphur Diox	ide (SO ₂)		mg/Nm ³	343			5 (Part 2):1985				
•	0.11. (11)											

mg/Nm³ mg/Nm³ END OF REPORT

252

14



Oxides of Nitrogen (NOx)

Carbon Monoxide

6

7



IS 11255 (Part 7): 2005

IS 5182 (Part 10): 1999

Ph	one: 0712-2612			nagpur@ma	ahabal.com	1. 1		PI	hone: 0712-26:			nagpur@	mahabal.com
		TEST RE	PORT			14 N	×	_		TEST RE	PORT		
	Report No.: ME ULR No.: -	-0219241204N			Date: 10.12.202					IE-0058241203 C748724000025	5043F		Date: 07.12.20
Name and Address of Customer	LLOYDS METAL Plot No. A-1/2, M Dist: Chandrapu	I.I.D.C. Area, G			800007243 5.06.2024	111 144	Name an Address	nd of Customer	LLOYDS METAL Plot No. A-1/2, M Dist: Chandrapu	M.I.D.C. Area, G		PO No.: PO Date	6800007243 25.06.2024
Sample Description / Type	Stack Emission		e by	Laboratory		-	Sample Descript	ion / Type	Stack Emission	Sampling Dor	ne by	Laborato	ory
Sampling Location		Sample Quantity / Pack	king	SO2:30 mL X	1 No. PVC Bottle	-1 -1 K	Samplin	g Location	Dedusting -6	Sample Quantity / Pac	cking	Thimble:	1 X 1 No.
Date of Sampling	03.12.2024	Date of Receip	t of Sample	04.12.2024	1		Date of	Sampling	02.12.2024	Date of Recei	pt of Sample	03.12.20	024
Sampling Procedure	As per method re	ference					Samplin	g Procedure	As per method re	eference			
Date of Start of Analysis		Date of Compl Analysis	etion of	07.12.2024] . *	Date of Analysis		04.12.2024	Date of Comp Analysis	letion of	05.12.20	24
Stack Details			-			٦ - ١	Stack D	etails				_	
Stack Identity		Power Pla	int Boiler				Stack Id			Dedusting	a -6	12	100 C
Stack attached to		ESP Outle	et (AFBC B	oiler 90TPH)		1	Stack at	tached to		Lump Iron	o Ore Crushe	House	
Material of construction	n	RCC					Material	of constructio	on	M.S.			10 C
Stack height above gro	ound level (Meter)	100	_				Stack he	ight above gr	round level (Meter)	35		- 1. X	Y
Stack Diameter (Meter)	4.9	1					ameter (Mete	er)	0.61			
Stack shape at top		Round					Stack sh	ape at top		Round			and the second second
Type of fuel		Coal					Type of			-			And the second second
Fuel Consumption (t/d) .	471			a.			nsumption (L/	1	-			
Time of Monitoring (h)		10:30 to 1	1:00				Time of	Monitoring (h))	12:50 to 1	13:20		
Sr. No. Parameter	2.2511412	Unit	Result	#Limit Me	thod Reference		Sr. No.	Parameter		Unit	Result	#Limit	Method Reference
Product Gr	Chemical Testing: oup: Atmospheric tack Emission)			÷.				Product G	Chemical Testing roup: Atmospheri Stack Emission)	a: ic			
1 Sulphur Dio:		t/d	2.40	3.4 IS	11255 (Part 2):1985		1	Flue gas Te		°C	61		IS 11255 (Part 3):2008
					,		2	Flue gas Ve		m/s	8.5		IS 11255 (Part 3):2008
		END OF RE	FURI				3	Flue Gas Fl		Nm ³ /h	7711		IS 11255 (Part 3):2008
Note: 1. BQL: Below	v Quantification Lim	it				1. 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	4	Particulate		mg/Nm ³	39	50	IS 11255 (Part 1):1985
	of Quantification							1 uniouluto		END OF RE		00	10 11200 (1 art 1).1000
 The result This report 	per MPCB consent. listed refers only to 1 is not to be reprodu- aint pertaining to the Reviewed and authorised by	iced except in f	ull, without	the written appr	roval of the laboratory			2. LOQ: Limit 3. #: Limit as 4. The result 5. This repor 6. Any comp of 1 E/04		nt. o the tested sam duced except in	full, without t	he written a	arameter(s). approval of the laborato reports@gmail.com

	15ba.9640a		TEST F	REPORT		1 1 2 2				I	EST R	EPORT			
ING		Report No.: M	E-0061241203		Date: 07.12.2	4			Report No	ME-00	60241203			Date: 0	7.12.202
		ULR No.: TO	74872400002	5046F	and the second		習		ULR No.:		7240000250	045F	- 1	Dute. 0	/
	ame and ddress of Customer	LLOYDS MET Plot No. A-1/2 Dist: Chandra	M.I.D.C. Area	, Ghugus,	PO No.: 6800007243 PO Date: 25.06.2024	7		ime and dress of Customer		A-1/2, M.I.	& ENERGY D.C. Area, - 442 505.			88000 <mark>072</mark> 43 25.0 <mark>6.202</mark> 4	
S	ample escription / Type	Ambient Air	Sampling D	one by	Laboratory	and a second		mple scription / Type	Ambient A		ampling Dor	ne by	Laboratory	1	17
_	ampling Location	Near Old Admi Building	n Sample Quantity / P	acking	PM ₁₀ :Filter paper: 1 X 3 No. SO ₂ :30 mL X 6 No. PVC Bottle NO ₂ :30 mL X 6 No. PVC Bottle		_	mpling Location	Near Welf Building		ample uantity / Pac	cking	PM ₁₀ :Filter pa SO ₂ :30 mL X NO ₂ :30 mL X	6 No. PVC	Bottle
D	ate of Sampling	02.12.2024 to 03.12.2024	Date of Rec	eipt of Samp			Da	te of Sampling	02.12.202		ate of Recei	pt of Samp		O NO. PVC	Bottle
S	ampling Procedure	As per method	reference			- C.	Sa	mpling Procedure	03.12.202 As per me		0000				
D	ate of Start of nalysis	03.12.2024	Date of Cor Analysis	npletion of	04.12.2024		Da	te of Start of alysis	03.12.202	4 D	ate of Comp nalysis	eletion of	05.12.2024		-
S		U	nit Resul	t #NAAQS	Method Reference		Sr.	Parameter	West and	Unit	Result	#NAAQS	Method Reference	Willes.	
	Discipline: Chen Testing; Product Atmospheric Po (Ambient Air)	t Group: Ilution						Discipline: Chen Testing; Product Atmospheric Po (Ambient Air)	t Group:				1	17	
1	Sulphur Dioxide (SO ₂) µg	m ³ 11.4	80	CPCB Guidelines for the Measurement of Ambi Pollutants, Volume I, 2012-13, Page No.1-6	Air	1	Sulphur Dioxide (SO ₂)	µg/m³	13.8	80	CPCB Guidelines for th Pollutants, Volume I, 20		
2	Nitrogen Dioxide	(NO ₂) µg	^{m³} 14.5	80	CPCB Guidelines for the Measurement of Ambi Pollutants, Volume I, 2012-13, Page No.7-10	Air	2	Nitrogen Dioxide	(NO ₂)	µg/m ³	15.7	80	CPCB Guidelines for th Pollutants, Volume I, 20		
3	Particulate Matter than 10µm) or PM		'm ³ 67	100	CPCB Guidelines for the Measurement of Ambi Pollutants, Volume I, 2012-13, Page No.11-14	Air	3	Particulate Matter than 10µm) or PM		µg/m ³	74	100	CPCB Guidelines for th Pollutants, Volume I, 20	e Measurement	t of Ambien
	19 - C C C C C C C C		END OF	REPORT				and ropiny of the	10		ND OF R	FPORT	Poliutants, volume 1, 20	12-13, Fage No	0.11-14
N	2. LOQ: Limit 3. Duration of 4. TWA: Time 5. NAAQS : N 6. #- NAAQS 7. The result I 8. This report	isted refers only t is not to be repro	ge Air Quality Star TWA in case o the tested sa duced except	of Sulphur E ample(s) and in full, withou	Dioxide, Nitrogen Dioxide, PM10 applicable parameter(s). It the written approval of the laborato d to mahabalreports@gmail.com		No	 The result li 8. This report 	of Quantific Sampling: 2 Weighted A ational Amb specified as isted refers is not to be	ation. 24 h Average bient Air Q 5: 24 h. TM only to the reproduce	A in case o tested sam d except in	f Sulphur D ple(s) and full, withou	Dioxide, Nitrogen D applicable parame t the written appro d to mahabalreport	eter(s). val of the la	boratory

HAZARDOUS WASTE (FORM IV)

See rules 6(5),13(8),16(6) and 20(2) of Hazardous and other wastes 2016 FORM FOR FILING ANNUAL RETURNS To be submitted to state pollution control board/pollution control committee by 30th June of every year for the preceeding period April to	_					
Automation Automation <td>MAHARASHTRA Maha</td> <td>rashtra Pollution Contr</td> <td>ol Board</td> <td></td> <td></td>	MAHARASHTRA Maha	rashtra Pollution Contr	ol Board			
Form 4 See rules (65),31(0),16(0) and 20(2) of Hazardous and other wastes 2016 Price Data FORM FOR FILING ANNUAL RETURNS Industry type i I	LAA					
Form 4 See rules (65),31(0),16(0) and 20(2) of Hazardous and other wastes 2016 Price Data FORM FOR FILING ANNUAL RETURNS Industry type i I	3	महाराष्ट्र प्रदुषण नियंत्रण मं	ತಹ			
Form 4 Sear rules (53),13(6),16(6) and 20(2) of Hazardous and other wastes 2015 FORM FOR FILING ANNUAL RETURNS Colspan="2">Colspan="2" Colspan="2">Colspan="2">Colspan="2">Colspan="2">Colspan="2">Colspan="2">Colspan="2">Colspan="2">Colspan="2">Colspan="2">Colspan="2">Colspan="2">Colspan="2">Colspan="2">Colspan="2" Colspan="2">Colspan="2" Colspan="2">Colspan="2" Colspan="2" Colspan="2" <						
See rules 650,1210(),16(n) and 20(2) of Hazardou rules and other wastes 2016 FOR HILING ANNUAL RETURNS To be admitted to state pollution control c						
To be submitted to state pollution control board/pollutions Submitted On:	Form 4 See rules 6(5),13(8),16(6) and 3	20(2) of Hazardous and other wastes	2016			
march MIQUE APRILATION NONDOR17465 26-05-2024 26-05-2024 26-05-2024 26-05-2024 26-05-2024 26-05-2024 26-05-2024 20-27	FORM FOR FILING ANNUA	AL RETURNS				
MICE-REPUX Submitted for Year: 2024Generator Generator Generator Submitted for Year: 2024Generator Generator Generator Submitted for Year: 2024Generator Generator Generator Submitted for Year: 2024Generator Generator 	[To be submitted to state pollution march]	a control board/pollution control committee	by 30th June of every y	ear for the precee	ding period April to	
Submitted for Yaar: 2024Solution Solution Soluti						
1. Anne of the generator/operator VP bit or Survey Su	Submitted for Year:	20002024		- Center		
1b. Authorization Number Det of issue Data of transformed for the such or subscription of the subscription of the subscription of the such or subscription of the subscriptio	1. Name of the generator/oper					
consert consert <th consert<<="" td=""><td></td><td></td><td>OC Industrial Area</td><td></td><td></td></th>	<td></td> <td></td> <td>OC Industrial Area</td> <td></td> <td></td>			OC Industrial Area		
2. Name of the authorised per so if authorised per so i				conse	nt	
Sanjay Kumar - Unit HeadTedponeFax311965241072-28501072-28501072-285010840108401084010840108403196040170pe*2004017020047109471094109410941094100 a Stand2004010022004710.43109410941094100 a Stand109402004710.3210.4310941094101 a Cals1094010.3210.3210.9410941094101 a Cals1094010.3210.3210.9410941094101 a Cals1094010.3210.3210.9410941094101 a Cals1094010.3210.3210.9410.9410.94101 a Cals1094010.9410.9410.9410.9410.9410.94101 a Cals1094010.9410.9410.9410.9410.9410.9410.94101 a Cals1094010.9410.9410.9410.9410.9410.9410.94101 a Cals1094010.9410.9410.9410.9410.9410.9410.94101 a Cals1094010.9410.9410.9410.9410.9410.9410.94101 a Cals1				Dec 3	, 2027	
841 196324 0172-28 ∪ vipin=kwar@Houds						
3.Production during the year (product wise), whereverplicable Product Type * Iron & Steel Product Name + Consert Actual Quantity UOM Sponge Iron (DR) 324000.000 230947 MT/A Power Generating plants (excluding D.G Sets) Power Generation 24.90 MW PART A: To be filled by hazardous waste generators generation VHRB 25.0000 24.90 MW PART A: To be filled by hazardous waste generators generation VHRB 1.35 VM Stoed or spent oil Vaste Seen Vaste Seen Vaste Seen Vaste Seen 1.135 Vaste Seen Vaste Seen Vaste Seen Vaste Seen 2.Quantity dispatched category wise. Vaste Seen Vaste Vaste Vaste 3.Quantity Utilised in-house./f any Vaste Seen Vaste Vaste Vaste 4.Quantity Utilised in-house./f any Name of Waste Quantity of Waste VOM VA 4.Quantity In storage at the end of the year Name of Waste Quantity of Waste VOM VA 5.Quantity disposed in landfilis as such and Etermetatore Name of Waste Quantity of Waste VOM VA VA				de la		
Product Type * Iron & Steel Product Name * Sponge Iron (DR) Consent / Line / Lin			vipinraikwar@iloy	as.in		
Iron & SteelSponge Iron (DRI)324000.00023094 / 23094 / 24.9 / MVMT/APower Generating plants (excluding D.G Sets)Power Generative (WHRB)25.000024.9 / 24.9 /MWPART A: To be filled by hazardous waste seneratorssenerative (WHRB)25.000024.9 / 24.9 /MWPART A: To be filled by hazardous waste seneratorssenerative (WHRB)25.000024.9 / 24.9 /MWI. Total Quantity of waste generated category wise.senerative (WHRB)20.0000 / VVOMSenerative (WHRB)2. Quantity dispatched category wise.VVVOMSenerative (WHRB)Senerative (WHRB)2. Quantity dispatched category wise.VSipsatched to (WHRB)Senerative (WHRB)Senerative (WHRB)Senerative (WHRB)3. Quantity dispatched category wise.VSipsatched to (WHRB)Senerative (WHRB)Senerative (WHRB)Senerative (WHRB)Senerative (WHRB)3. Quantity dispatched category wise.VSipsatched to (WHRB)Senerative (WHRB)Senerative (WHRB)Senerative (WHRB)Senerative (WHRB)3. Quantity dispatched category wise.VSipsatched to (WHRB)Senerative (WHRB)Senerative (WHRB)Senerative (WHRB)Senerative (WHRB)3. Quantity dispatched category wise.VSipsatched to (WHRB)Senerative (WHRB)Senerative (WHRB)Senerative (WHRB)3. Quantity dispatched use (WHRB)Name of Wastegory (WHRB)Senerative (WHRB)Senerative (WHRB)Senerative (WHRB)4. Quantity dispatched use (WHRB)Senerat						
Power Generating plants (excluding D.G. Sets) Power Generation (WHRB) 25.0000 24.90 MW PARTA : To be filled by hazardous waste generation (WHRB) 25.0000 24.90 MW PARTA : To be filled by hazardous waste generation (WHRB) 25.0000 24.90 MW 1. Total Quantity of waste generated category wise. Sofon and Sofon (Sofon) UOM VOM 2. Quantity dispatched category wise. Sofon (MIR) VOM VOM VOM 3. Quantity dispatched category wise. VOM Dispatched to NA NA NA 3. Quantity dispatched category wise. VOM VOM NA NA NA 4. Quantity dispatched category wise. VOM VOM VOM NA NA 3. Quantity dispatched category wise. VOM VOM VOM VOM VOM VOM 4. Quantity dispatched category wise. VOM V						
1. Total Quantity of waste generated category wise. Vate Name Consented Quantity Quantity Volt Volt 5.1 Used or spent ol Used Spent Oli 3.650 1.135 KU/Anum Volt 2. Quantity dispatched category wise. Volt Volt Name Volt Name 3. Quantity dispatched category wise. Volt Name Name Name Name 3. Quantity dispatched category wise. Volt Name Name Name Name Name Name 3. Quantity dispatched category wise. Volt Name Name <td></td> <td></td> <td></td> <td></td> <td></td>						
Type of hazardous waste 5.1 Used or spent oil Wate Name Used Spent Oil Consented Quantity 3.650 Quantity 1.135 UOM KL/Anum Col KL/Anum 2. Quantity dispatched category wise. UM Dispatched to 0 Facility Name 0 Image: Col KL/Anum Image: Col KL/Anum Facility Name NA 3. Quantity Utilised in-house./If any Type of Waste Mame of Waste NA Quantity of Waste NA Image: Col KL/Anum Image: Col KL/Anum Image: Col KL/Anum 4. Quantity in storage at the end of the year Image: Col KL/Anum Image: Col KL/Anum Image: Col KL/Anum Image: Col KL/Anum Image: Col KL/Anum 5. Quantity disposed in landfills as such and after treetmett Image: Col KL/Anum Image: Col KL/Anum Image: Col KL/Anum Image: Col KL/Anum 5. Quantity disposed in landfills as such and after treetmett Image: Col KL/Anum Image: Col KL/Anum Image: Col KL/Anum Image: Col KL/Anum 5. Quantity disposed in landfills as such and after treetmett Image: Col KL/Anum Image: Col KL/Anum Image: Col KL/Anum Image: Col KL/Anum	PART A: To be filled by ha	azardous waste generators				
Type of hazardous waste 5.1 Used or spent oil Wate Name Used Spent Oil Consented Quantity 3.650 Quantity 1.135 UOM KL/Anum Col KL/Anum 2. Quantity dispatched category wise. UM Dispatched to 0 Facility Name 0 Image: Col KL/Anum Image: Col KL/Anum Facility Name NA 3. Quantity Utilised in-house./If any Type of Waste Mame of Waste NA Quantity of Waste NA Image: Col KL/Anum Image: Col KL/Anum Image: Col KL/Anum 4. Quantity in storage at the end of the year Image: Col KL/Anum Image: Col KL/Anum Image: Col KL/Anum Image: Col KL/Anum Image: Col KL/Anum 5. Quantity disposed in landfills as such and after treetmett Image: Col KL/Anum Image: Col KL/Anum Image: Col KL/Anum Image: Col KL/Anum 5. Quantity disposed in landfills as such and after treetmett Image: Col KL/Anum Image: Col KL/Anum Image: Col KL/Anum Image: Col KL/Anum 5. Quantity disposed in landfills as such and after treetmett Image: Col KL/Anum Image: Col KL/Anum Image: Col KL/Anum Image: Col KL/Anum	1. Total Quantity of waste gen	erated category wise				
2. Quantity dispatched category wise. Quantity of wase VOM Dispatched to Facility Name Type of Wase RL/Anum NA 3. Quantity Utilised in-house.iff any Name of Wase Quantity of Wase VOM Type of Wase Name of Wase Quantity of Wase VOM A. Quantity in storage at the end of the year VOM KL/Anum VOM 5. Quantity disposed in landfills as such and after treetmetmet VOM KL/Anum VOM 5. Quantity disposed in landfills as such and after treetmetmet VOM VOM VOM						
Type of Waste Quantity of waste UOM Dispatched to Facility Name 0 KL/Anum 0 NA 3. Quantity Utilised in-house.If any Image of Waste Vom Name Type of Waste Name of Waste Quantity of Waste UOM Image of Waste 4. Quantity in storage at the end of the year Image of Waste UOM Image of Waste Image of Waste 5. Quantity disposed in landfills as such and after treatment Image of Waste UOM Image of Waste Image of Waste 5. Quantity disposed in landfills as such and after treatment Image of Waste Image of Waste Image of Waste Image of Waste		vise.				
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NA 0 KL/Anum 4. Quantity in storage at the end of the year Value of Waste Value of Waste Type of Waste Na Quantity of Waste VOM 5. Quantity disposed in landfills as such and after treatment VOM KL/Anum	3. Quantity Utilised in-house, If any	/				
4. Quantity in storage at the end of the year Name of Waste Quantity of Waste UOM Type of Waste NA 0 KL/Anum 5. Quantity disposed in landfills as such and after treatment VOM KL/Anum	Type of Waste					
NA 0 KL/Anum 5. Quantity disposed in landfills as such and after treatment Type Quantity	4. Quantity in storage at the end of	of the year				
5. Quantity disposed in landfills as such and after treatment Type Quantity UOM	Type of Waste					
Type Quantity UOM			0	KL/Anum		
Directionanning NA KLANUTI						
Landfill after treatment NA KL/Anum	-					

HAZARDOUS WASTE MANAGEMENT MEMBERSHIP CERTIFICATE



LED DISPLAY AT MAIN GATE



Annex-C



ENVIRONMENT STATEMENT (FORM V)

Annex-D

FORM V (See Rule 14)	राष्ट्र प्रदूषण नियंत्रण मंडळ inancial Year ending the 31st March 2	024		Part-B (Water) 1) Water Consum Water Consumpti Process
Unique Application Number MPCB-ENVIRONMENT_STATEMENT-0000	071955	Submitted Dat 25-09-2024	e	Cooling
_				Domestic
PART A				All others Total
Company Information				iotai
Company Name Lloyds Metals and Energy Limited Address	Application UAN number MPCBCONSENT- 0000183257/CO/233	12002255		2) Effluent General Particulars Trade Effluent
MIDC Industrial Area				Domestic Effluent
Plot no A-01 and A-02	Taluka Chandrapur	Village Ghugus		2) Product Wise P
Capital Investment (In lakhs) 803.86	Scale LSI	<i>City</i> Ghugus		process water per Name of Products
Pincode 442505	Person Name YGS Prasad	Designation Unit Head		NA
Telephone Number 8411965324	Fax Number 07172285003	Email vipinraikwar@lloyds.ir	n	3) Raw Material C material per unit Name of Raw Mat
Region SRO-Chandrapur	Industry Category Red	Industry Type R53 Iron & Steel (invo from ore/ integrated s Sponge Iron units		Iron Ore Coal
Last Environmental statement submitted online	Consent Number	Consent Issue Date	1	Dolomite
yes	MPCBCONSENT- 0000183257/CO/23	12002255 2023-12-23		
Consent Valid Upto	Establishment Year	Date of last enviror submitted	nment statement	4) Fuel Consumpt Fuel Name
2027-12-31	2006	Jan 1 1900 12:00:00:0	MA000	COAL
Industry Category Primary (STC Coc & Secondary (STC Code)	le)			LDO
a secondary (sie code)				HSD
Product Information Product Name Sponge Iron (DRI)	Consent Quantity 324000	Actual Quantity 230947	ИОМ МТ/А	Part-C
Power Generation (WHRB)	25	11.04	Mwh	Pollution discharg [A] Water
Char	48000	31043	MT/A	Pollutants Detail
Washed Coal	472500	40893	MT/A	Detall
Unwashed Coal	159375	20740	MT/A	0
Low Grade Coal	15000	0	MT/A	Ĩ

By-product Info By Product Nat		Consent	Quantity	Actual	Quantity	UC	
NA	ine	00	Quantity	0	Quantity	MT	
Part-B (Wate	er & Raw Material C	onsumption)					
	umption in m3/day						
Water Consum Process	ption for	Consent Qu 900.00	antity in m3/day		tual Quantity in 5.00	m3/day	
Cooling		5665.00		22	40.00		
Domestic		75.00		70	.00		
All others		0.00		0.0	00		
Total		6640.00		31	75.00		
2) Effluent Gen Particulars	eration in CMD / MLD		Consent Quantity		ctual Quantity	,	юм
Trade Effluent			745	0			MD
Domestic Effluer	it		55	0		C	MD
2) Product Wis	e Process Water Consun	nption (cubic meter of	F				
	per unit of product)						
	ects (Production)		During the Pr financial Year		During the cu Financial yea		UO
Name of Produ NA 3) Raw Materia	cts (Production) al Consumption (Consum	ption of raw			During the cu Financial yea 0		ио СМ
Name of Produ	cts (Production) Il Consumption (Consum nit of product)	Du	financial Yeau 0 uring the Previous nancial Year	r Dui	Financial yea 0 ring the current ancial year	r	
Name of Produ NA 3) Raw Materia material per u Name of Raw N	cts (Production) Il Consumption (Consum nit of product)	Du fii 1.8	financial Yeau 0 uring the Previous nancial Year	Dui Fin.	Financial yea 0 ring the current ancial year 06	r	CM UOM Ton/T
Name of Produ NA 3) Raw Materia material per un Name of Raw M Iron Ore	cts (Production) Il Consumption (Consum nit of product)	Do fir 1.1 1.1	financial Yeau 0 uring the Previous nancial Year 85	Dur Fin 1.70	Financial yea 0 ring the current ancial year 06 31	r	CM UOM Ton/T Ton/T
Name of Produ NA 3) Raw Materia material per ui Name of Raw M Iron Ore Coal Dolomite 4) Fuel Consum	icts (Production)	Di fir 1.4 1.5 0.7	finančial Yeau O uring the Previous nancial Year 85 594 160	Dur Fin. 1.70 1.13 0.09	Financial yea 0 ring the current ancial year 06 31	r	CM UOM Ton/T Ton/T
Name of Produ NA 3) Raw Materia material per u Name of Raw M Iron Ore Coal Dolomite	icts (Production)	Do fir 1.1 1.1	finančial Yeau O uring the Previous nancial Year 85 594 160	Dun Fin. 1.70 1.13 0.09	Financial yea 0 ring the current ancial year 06 31	r	см иом
Name of Produ NA 3) Raw Materia material per u Name of Raw N Iron Ore Coal Dolomite 4) Fuel Consum Fuel Name	icts (Production)	Du fii 1.1 1.2 0.2 Consent quantity	finančial Yeau O uring the Previous nancial Year 85 594 160 Actu	Dun Fin. 1.70 1.13 0.09	Financial yea 0 ring the current ancial year 06 31	UOM	CM UOM Ton/T Ton/T
Name of Produ NA 3) Raw Materia material per u Name of Raw N Iron Ore Coal Dolomite 4) Fuel Consum Fuel Name COAL	icts (Production)	Du fir 1.1 1.1 0.1 Consent quantity 560	finančial Yeau O uring the Previous nancial Year 85 594 160 Actu 544.	Dun Fin 1.70 1.13 0.09 Hal Quanti 96	Financial yea 0 ring the current ancial year 06 31	иом МТ/А	CM UOM Ton/T Ton/T
Name of Produ NA 3) Raw Materia material per u Name of Raw N Iron Ore Coal Dolomite 4) Fuel Consum Fuel Name COAL LDO	icts (Production)	Du fir 1.1 1.1 0.1 0.1 560 560 146	finančial Yeau 0 uring the Previous nancial Year 85 594 160 . Actu 544. 140	Dun Fin 1.70 1.13 0.09 Hal Quanti 96	Financial yea 0 ring the current ancial year 06 31	иом МТ/А КL/А	CM UOM Ton/T Ton/T
Name of Produ NA 3) Raw Materia material per un Name of Raw M Iron Ore Coal Dolomite 4) Fuel Consun Fuel Name COAL LDO HSD Part-C	icts (Production)	Du fir 1.1 1.1 0.2 0 0 560 146 109.5	finančial Yeau 0 uring the Previous nancial Year 85 594 160 Actu 544. 140 108.	Dur Fin 1.70 1.13 0.09 ual Quanti 96	Financial yea 0 ring the current ancial year 06 31 09	иом МТ/А КL/А	CM UOM Ton/T Ton/T
Name of Produ NA 3) Raw Materia material per ui Name of Raw M Iron Ore Coal Dolomite 4) Fuel Consun Fuel Name COAL LDO HSD Part-C Pollution disch	icts (Production)	Du fir 1.1 1.1 0.2 0 0 560 146 109.5	finančial Yeau 0 uring the Previous nancial Year 85 594 160 	Dun Fin 1.70 1.13 0.09 96 5 5 6 6 6 6 6 7 7 7 7 7 7 7 7 7 7 7 7	Finančial yea 0 ring the current ancial year 06 31 39 ty t issued) of variation bed th reasons	иом МТ/А КL/А	CM UOM Ton/T Ton/T

Pollutants Detail	Quantity of Pollutants discharged (kL/day)	Concentration of Polluta discharged(Mg/NM3)	nts Percentage of variation from prescribed standards with reasons		
	Quantity	Concentration	%variation	Standard	
Particulate Matter-Stack-01 (50		34.82	27.85	50	In Limit
Particulate Matter-Stack-02 (10 Kiln 01 & 02)	00TPD 24.27	31.60	-7.33	50	In Limit
Particulate Matter-Stack-03 (10 Kiln 03 & 04)	00TPD 33.08	32.82	0.26	50	In Limit
Particulate Matter-Stack-04 (AF Boiler)	BC 66.26	33.67	32.59	50	In Limit
Particulate Matter- (DE-06)	11.62	22.00	-10.38	50	In Limit
Particulate Matter- (DE-07)	30.24	22.50	7.74	50	In Limit
Particulate Matter- (DE-08)	18.30	42.36	-24.06	50	In Limit
Particulate Matter- (DE-11)	20.26	21.10	-0.84	50	In Limit
Particulate Matter- (DE-12)	6.75	23.45	-16.70	50	In Limit
Particulate Matter- (DE-13)	13.31	20.55	-7.23	50	In Limit
Particulate Matter- (DE-14)	10.39	21.64	-11.25	50	In Limit
Part-D					
1) From Process Hazardous Waste Type Tot		nancial year Total D 1.135	uring Current Financia	al year	UOM KL/A
1) From Process Hazardous Waste Type 5.1 Used or spent oil 1.80 2) From Pollution Control Father Hazardous Waste Type	9	1.135	uring Current Financia During Current Financi		
1) From Process Hazardous Waste Type 5.1 Used or spent oil 1.8: 2) From Pollution Control Fe Hazardous Waste Type 0	9 acilities Total During Previou	1.135 Is Financial year Total	-		KL/A
1) From Process Hazardous Waste Type Tot 5.1 Used or spent oil 1.8: 2) From Pollution Control Fa Hazardous Waste Type 0 Part-E SOLID WASTES 1) From Process Non Hazardous Waste Type	9 acilities Total During Previou 0	1.135 Is Financial year Total 0	During Current Finand	cial year	KL/A UOM KL/A
1) From Process Hazardous Waste Type Tot 5.1 Used or spent oil 1.8: 2) From Pollution Control Fi Hazardous Waste Type 0 Part-E SOLID WASTES 1) From Process Non Hazardous Waste Type Bottom Ash	9 Total During Previou 0 Total During Previou	1.135 Is Financial year Total 0 Us Financial year Tota	During Current Finance	cial year	KL/A UOM KL/A UON MT/A
1) From Process Hazardous Waste Type Tot 5.1 Used or spent oil 1.8: 2) From Pollution Control F2 Hazardous Waste Type 0 Part-E SOLID WASTES 1) From Process Non Hazardous Waste Type Bottom Ash Accreation	9 Total During Previou 0 Total During Previou 0000 2200	1.135 Is Financial year Total 0 Us Financial year Tota 00000	During Current Finand	cial year	KL/A UOM KL/A UON MT/A
1) From Process Hazardous Waste Type Tot 5.1 Used or spent oil 1.8: 2) From Pollution Control Fi Hazardous Waste Type 0 Part-E SOLID WASTES 1) From Process Non Hazardous Waste Type Bottom Ash Accreation Coal Reject/Midddling & Slurry 2) From Pollution Control Fi Non Hazardous Waste Type	9 acilities Total During Previou 0 Total During Previou 0 Total During Previou 2200 2340 acilities	1.135 Is Financial year Total 0 Us Financial year Tota 0 2100 9200 Previous Financial year Tota	During Current Finand	cial year	KL/A UOM KL/A UON MT/A MT/A
1) From Process Hazardous Waste Type Tot 5.1 Used or spent oil 1.8: 2) From Pollution Control Fi Hazardous Waste Type 0 Part-E SOLID WASTES 1) From Process Non Hazardous Waste Type Bottom Ash Accreation Coal Reject/Middlling & Slurry 2) From Pollution Control Fi Non Hazardous Waste Type Fly Ash	9 Cotal During Previou 0 Total During Previou 0 Total During Previou 0000 2200 2340 cilities Total During Total During	1.135 Is Financial year Us Financial year Tota 0 Us Financial year Tota 0 2100 9200 Previous Financial year Tota 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	During Current Finand I During Current Finan	cial year	КЦ/А UOM КЦ/А МТ// МТ// МТ// МТ//
1) From Process Hazardous Waste Type Tot 5.1 Used or spent oil 1.8: 2) From Pollution Control Fi Hazardous Waste Type 0 Part-E SOLID WASTES 1) From Process Non Hazardous Waste Type Bottom Ash Accreation Coal Reject/Midddling & Slurry 2) From Pollution Control Fi Non Hazardous Waste Type Fiy Ash DE Dusting system Dust 3) Quantity Recycled or Re-	9 Total During Previou 0 Total During Previou 0 Total During Previou 0 2200 2340 acilities Total During 38623 07426	1.135 Is Financial year Us Financial year Tota 0 Us Financial year Tota 0 2100 9200 Previous Financial year Tota 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	During Current Finand I During Current Finan Total During Current F 1333	cial year	КL/А UOM KL/A UON МТ/ <i>P</i> МТ/ <i>P</i> МТ/ <i>P</i>
HAZARDOUS WASTES 1) From Process Hazardous Waste Type Tot 5.1 Used or spent oil 1.81 2) From Pollution Control Fi Hazardous Waste Type 0 Part-E SOLID WASTES 1) From Process Non Hazardous Waste Type Bottom Ash Accreation Coal Reject/Midddling & Slurry 2) From Pollution Control Fi Non Hazardous Waste Type Fly Ash DE Dusting system Dust 3) Quantity Recycled or Re- unit Waste Type	9 Total During Previou 0 Total During Previou 0 Total During Previou 0 2200 2340 acilities Total During 38623 07426	1.135 Is Financial year Us Financial year Tota 0 Us Financial year Tota 0 2100 9200 Previous Financial year Tota 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	During Current Finand I During Current Finan Fotal During Current F 11333 17200	icial year	KU/A UOM KU/A MT/A MT/A MT/A MT/A

Part-F

Please specify the characteristics(in terms of concentration and quantum) of hazardous as well as solid wastes and indicate disposal practice adopted for both these categories of wastes.

1) Hazardous Waste

Type of Hazardous Waste Generated	Qty of Hazardous Waste	UOM	Concentration of Hazardous Waste
5.1 Used or spent oil	1.135	KL/A	Reused in Kiln for Firing
2) Solid Waste Type of Solid Waste Generated Qty of So	olid Waste		UOM Concentration of Solid Waste

Fly Ash	21333	MT/A	Brick Manufacturing and Land Filling
Accretion	02200	MT/A	Landfill
Bottom Ash	00000	MT/A	Brick Manufacturing and Land Filling
Dedusting System Dust	7200	MT/A	Brick Manufacturing
Coal Reject/Middling & Slurry	9200	MT/A	Sold to Third Party

Part-G

Impact of the pollution Control measures taken on conservation of natural resources and consequently on the cost of production.

Description	Reduction in Water Consumption (M3/day)	Reduction in Fuel & Solvent Consumption (KL/day)	Reduction in Raw Material (Kg)	Reduction in Power Consumption (KWH)	Capital Investment(in Lacs)	Reduction in Maintenance(in Lacs)
Utilisation of Cooling Tower Blow down water for spraying at Plant Roads.	0	0	0	0	0	0

Part-H

Additional measures/investment proposal for environmental protection abatement of pollution, prevention of pollution. [A] Investment made during the period of Environmental Statement Detail of measures for Environmental Protection Capital Investment

Detail of measures for Environmental Protection	Environmental Protection Measures	Capital Investment (Lacks)
500TPD Kiln Maintenanace & Cooler Shell Replacement	2023-2024	150
Bag Filter Line Modification (DE-06,DE-07,DE-11 & DE-12)	2023-2024	45
New 100TPD Cooling Tower	2023-2024	45
500TPD ESP Internals and Duct Replacement Work	2023-2024	45
Water Treatment Plant	2023-2024	100

[B] Investment Proposed for next Year Detail of measures for Environmental Protection Environmental Protection Measures Capital Investment (Jacks)

		(Lacks)
Ash Conveying Pipe Line Replacement	2024-2025	173
Dedusting Daybin, Weigh Bridge	2024-2025	66
Dust suppression system at 100TPD & 500TPD dust & oversize chute	2024-2025	30
Dust suppression system at coal, iron & CHP circuit	2024-2025	5
PIPE LINE LAYING FOR TREE PLANTATION-R1	2024-2025	5.39

ESP'S IN CONSTRUCTION



WATER SPRINKLERS









WHEEL WASHER





Entry

Exit

ZLD PLANT



Annex-H

COVERED SHED

Annex-



RAIN WATER HARVESTING PIT



ANALYSIS OF WASHED COAL AND RAW COAL (Heavy Metal)

)). Maria		I	EST	RE	POR	Τ		and the second second
宿う							-		1
23	0.11	Report No.:	ME-1	482240	0821N				Date: 11.09.2
0.0	A- CLEAN	ULR No.:	-	-	-		-		5000
	e and ess of Customer	LLOYDS MET Plot No. A-1/2 Dist: Chandr	2, M.I.C	D.C. Ar	rea, Gh			PO No.: PO Date:	6800007505 09/08/2024
Sample Description / Type		Coal		S	Samplin	ng Done	by	Customer	
	pling Location	Wash Coal	-		Sample	y / Pack	ina		Polythene Bag
Date	of Sampling	-		C	Date of	Receipt		21.08.2024	,
Sam	pling Procedure	Sample tested	d ae roc		Sample				
	of Start of	28.08.2024	asiec	C	Date of of Analy	Comple ysis	tion	05.09.2024	
Sr. No.	Parameter	-	53	Unit	t F	Result	Meth	od Reference	
	Discipline: Che Product Group								
1.	Loss on ignition	1		%		0.633	IS 10	158: 1982	
2.	Aluminium Oxid	le (as Al ₂ O ₃)		%		28.0	IS 13	355-1984	
3.	Silicon Dioxide	(as SiO ₂)		%		59.2	IS 13	355-1984	
4.	Iron Oxide (as F		_	%		5.58		355-1984	
5.	Potassium Oxid			%		0.198		855-1984	
3.	Sodium Oxide (%		0.056	-	855-1984	
7. B.	Calcium Oxide			%	-	3.21		855-1984	
9.	Magnesium Oxi Phosphorous P		0.1	%		0.704		855-1984 855-1984	
10.	Manganese Oxi	and the second se	05)	%	_	0.320		1984	
11.	Sulphur Trioxide			%	_	0.466		155-1984	1
12.	Titanium Dioxid	,		%		1.30		155-1984	
13.	Barium Oxide D)	%		0.078	-	55-1984	
			END	OF RE	EPORT				
QF/S ssue Date	2. All results 3. The result 4. This report	w Quantification expressed as % listed refers on t is not to be rep aint pertaining f Reviewed a authorised f WWW Harish Mene Technical Man	6 by we ly to the produce to the re nd by	eight of e tester ed exce	Ash. d sampept in fican be	ple(s) ar	d app out the	licable param e written appro	oval of the laborate

25	厳想		rest	REPOR	T		
an tai ka		Report No.: ME-1	481240	821N	1		Date: 11.09.2
50	£99	ULR No.: -				la frei dia 1	1001
Name and Address of Customer		LLOYDS METALS Plot No. A-1/2, M.I. Dist: Chandrapur –	D.C. Area, Ghugus, PO Date: 0				00007505 /08/2024
Sample Description / Type		Coal	Sa	ampling Done	by	Customer	
Sampling Location		Raw Coal		ample uantity / Pack	ing	2 kg X 1 No. Po 250g X 1 No. Po	
Date of Sampling				ate of Receipt ample	of	21.08.2024	
Sam	pling Procedure	Sample tested as re	ceived				
Date Anal	of Start of ysis	28.08.2024		ate of Comple Analysis	tion	05.09.2024	20 - C
Sr. No.	Parameter		Unit	Result	Met	hod Reference	
	Discipline: Che Product Group	emical Testing; Solid Fuel (Coal)		0.1			6. ¹
1.	Loss on ignition	1	%	0.888	IS 1	0158: 1982	
2.	Aluminium Oxid	e (as Al ₂ O ₃)	%	27.3	IS 1	355-1984	
3.	Silicon Dioxide	(as SiO ₂)	%	60.3	IS 1	355-1984	
4.	Iron Oxide (as F	e ₂ O ₃)	%	5.25	IS 1	355-1984	
5.	Potassium Oxid	e (as K ₂ O)	%	0.104	IS 1	355-1984	
6.	Sodium Oxide (as Na ₂ O)	%	0.030	IS 1	355-1984	
7.	Calcium Oxide		%	2.66	-	355-1984	
В.	Magnesium Oxi		%	0.603		355-1984	
9.		entoxide (as P ₂ O ₅)	%	0.257	-	355-1984	
10.	Manganese Ox		%	0.457		355-1984	
11.	Sulphur Trioxide		%	0.514		355-1984	
12.	Titanium Dioxid		%	1.44	-	355-1984	
1 - 10	Barium Oxide Dioxide (as BaO)		%	0.111	IS 1	355-1984	
13.							

Annex-K

	10.84 F		TES	ST REP	ORT				
16 N		Report No.:	ME-1482	240821			-	Date: 11.09.2	
-1		ULR No .:	TC74872	4000017242	F		2.20	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
(0-1	102240821					-			
Name and Address of Customer Sample Description / Type Sampling Location Date of Sampling		LLOYDS ME Plot No. A-1 Dist: Chand	2, M.I.D.C.	Area, Ghug		PO No.: PO Date:		0007505 08/2024	
		Coal		Sampling [Done by	Customer			
		Wash Coal		Sample Quantity / I	Sample Quantity / Packing		2 kg X 1 No. Polythene 250g X 1 No. Polythene		
		-		Date of Re Sample		21.08.2024			
Sam	pling Procedure	Sample teste	d as receive						
Date of Start of Analysis Sr. Parameter No.		28.08.2024		1	ate of Completion 10.09.2024 f Analysis				
				Unit	Result	Method Refe	rence	19512 5	
	Discipline: Che Group: Solid Fr	mical Testing	; Product						
1.	#Ash Fusion Ter		T)			ASTM D 1857	7/D1857	M-2018	
	Oxidising Atmo	sphere							
	DT			°C	1352				
	ST			°C	1426				
	HT	_		°C	1465				
	FT			°C	1492				
	Reducing Atmo	sphere							
	DT			°C	1413				
	ST	1		°C	1468	-			
	HT			°C	1471				
	FT			°C	>1500	E		N.	
2.	Hardgrove Grind	libility Index (H	IGI)	-	54	ASTM D409 /	D409 N	: 2016	
3.	Proximate & Ult	timate Analys	is (on ADB	i)					
-	Moisture (Inhere	nt)		%	9.15	IS 1350 (Part	I) :1984		
	Ash			%	32.04	IS 1350 (Part	l) :1984		
	Volatile Matter			%	22.63	IS 1350 (Part	l) :1984		
	Fixed Carbon			%	36.18	IS 1350 (Part	I) :1984		
		alue		kcal/kg	4347	IS 1350 (Part	11) :2022	1	
2	Gross Calorific V	aluc							

Mahabal Enviro Engineers Pvt. Ltd.

PLOT NOS. 13,14,17,18, GRAMPANCHAYAT BOKHARA, CHHINDWARA ROAD, KORADI, NAGPUR, MAHARASHTRA, INDIA Phone: 0712-2612162/2612212 email: nagpur@mahabal.com

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TEST REPORT

93		Report No.:	ME-1482240	0821	12	1.12.22.2	Date: 11.09.2024
		ULR No.:	TC748724000017242F			10.00	55100
Sr. No.	Parameter			Unit	Result	Method Reference	6 h
	Hydrogen			%	4.67	ASTM D 5373: 2021	6.8
	Nitrogen		1.1.1	%	1.05	ASTM D 5373: 2021	
1	Total Sulphur			%	0.82	ASTM D 4239: 2018	
	Oxygen			%	15.17	ASTM D 3176: 2015	
4.	Proximate &	Ultimate Analys	is (on ARB)				
	Total Moisture	e		%	15.22	IS 1350 (Part I): 1984	4
	Ash			%	29.90	IS 1350 (Part I) :1984	4
	Volatile Matte	r		%	21.12	IS 1350 (Part I) :1984	4
	Fixed Carbon			%	33.76	IS 1350 (Part I) :1984	4
	Gross Calorifi	c Value		kcal/kg	4057	IS 1350 (Part II) :202	22
	Carbon			%	43.16	ASTM D 5373: 2021	
	Hydrogen			%	5.10	ASTM D 5373: 2021	
	Nitrogen			%	0.98	ASTM D 5373: 2021	
	Total Sulphur			%	0.77	ASTM D 4239: 2018	
	Oxygen			%	20.09	ASTM D 3176: 2015	

Note: 1

COLUMN AND THE

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- 6
- BQL: Below Quantification Limit LOQ: Limit of Quantification. ADB: Air Dy Basis: ARB: As Received Basis. Parameters marked with # indicates Subcontracted testing Results of Hydrogen and Oxygen Include Hydrogen and Oxygen in moisture. The result listed refers only to the tested sample(s) and applicable parameter(s). This report is not to be reproduced except in full, without the written approval of the laboratory. Any complaint pertaining to the report can be addressed to mahabalreports@gmail.com
- 8.

Page 2 of 2 QF/SALE/02 Issue No 03 Date 05.12.2019. Amd 03 Date 18.07.2023



BIOGAS GENERATED BY CANTEEN KITCHEN WASTE



Annex-L

HOUSING OF CONSTRUCTION LABOUR





LED DISPLAY AT MAIN GATE



Annex-N